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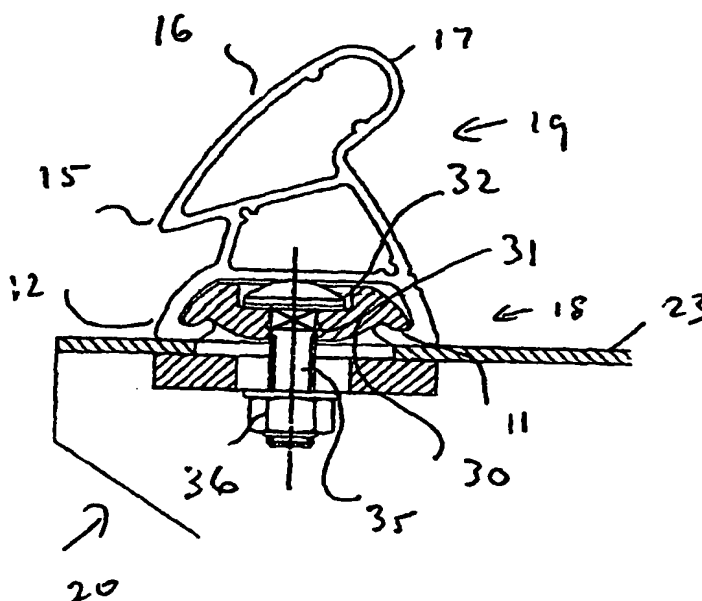
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(54) Title: SEATING SYSTEM



(57) Abstract: A seating system having a beam (10) which is adapted to be connected to a surface (23) adjacent the position at which seats are to be located, means whereby seats (50) can be connected to the beam, the beam is so formed as to be adapted to receive a formation (69) on the base of a seat whereby the seat can be located at any required position along the beam. The arrangement is such that the connection of the beam to the surface does not interfere with the location of the seats. The invention permits variation in the position of the seats relative to the beam to be readily effected and various modification of the seats and ancillaries are described.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

SEATING SYSTEM

This invention relates to a seating system and in particular, for a system which is adapted for use in stadiums and in auditoriums. In our description we will refer, generally, to stadium seating but this is not to limit the concept of the invention in any way.

5 Stadium seating is usually based about beams or the like which are connected either directly or indirectly to a floor or vertical riser in the stadium, individual seats are then connected to the beam by way of a clamp or the like which clamp has one component on the seat and one component which can be placed thereover on the other side of the beam and the two can be interconnected. Generally this means that the system is designed for
10 a particular seating arrangement and although individual seats can be removed and replaced, the actual arrangement of seats is basically fixed.

In an alternative arrangement the beam has been provided with plates or the like which are welded or otherwise permanently attached thereto to which individual seats are connected.

15 In a still further arrangement, individual seats can be connected to the floor or riser.

These arrangements are very inflexible and are usually designed for the particular stadium in a particular configuration and can not be varied from this.

One object of the invention is to provide a seating system whereby the location of the seats is very much more flexible than has previously been the case.

20 The invention, in one aspect, comprises a seating system having a beam which is adapted to be connected to a surface adjacent the position at which seats are to be located, means whereby at least one seat can be connected to the beam characterised in that the beam is so formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam.

The beam may comprise an extrusion having two spaced parts one of which is adapted to receive means whereby the extrusion can be connected directly or indirectly to a support and the other part provides means whereby seats can be connected to the extrusion, the two portions of the beam being arranged that connection of seats to the extrusion is in no way obstructed by the connection of the beam to supports.

Then a third aspect of the invention we provide a seat for a seating system which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.

The seat support may include a pivot so the seat can be pivotally connected thereto.

The invention also provides a seat having means whereby identification can readily be provided it may also be provided with means whereby a writing tablet or an audio/visual display can be associated therewith.

Seats can also be provided with means whereby they can be readily upholstered and re-upholstered can be supplied with arms, extended backs and have other modifications associated therewith without any necessity for re-engineering.

In order that the invention may be more readily understood we shall describe, in relation to the accompanying drawings, one particular embodiment of the invention together with certain modifications that can be made to it.

In these drawings:

Fig 1 is a perspective view of a seat of the invention and the beam to which it is attached;

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Fig 2 is a view similar to that of Fig 1 which the seat portion raised;

Fig 3 is a perspective of the beam and its attachment to a riser and the attachment of one side of a seat thereto;

Fig 4 is a perspective of the beam extrusion;

5 Fig 5 is an end view of the extrusion, showing a connector therein and being connected to a bracket;

Fig 6 is a side view of the seat assembly with the seat lowered;

Fig 7 is a view similar to Fig 6 with the seat raised;

Fig 8 shows a seat support arrangement;

10 Fig 9 shows the attachment of a seat to beams at an angle to each other;

Fig 10 shows a first form of arm rest used with the invention;

Fig 11 shows a second form of arm rest;

Fig 12 shows a form of writing tablet suitable for use with the invention; and

Fig 13 demonstrated a possible connection of a video and/or audio/video arrangement.

15

Seats of the invention are adapted to be connected to a beam 10 which in the preferred, illustrated, form is an aluminium extrusion which is adapted to be connected to fittings

located on a riser behind the required position for the seats or on the floor where the seats are to be located.

When one considers stadium seats it will be appreciated that these are normally located on a flat portion 31 of the stadium floor with a riser 32 directly behind so that the seats are stepped to enable good vision from all seats. In some arrangements, there may be two or more rows of seats between each riser.

Where there is such a riser it is often convenient to attach the beam to this as shown in Fig 7. Alternatively, if it is attached to a flat portion of the floor, the arrangement can be as shown in Fig 6.

There are provided mounting brackets 20, which may be preferably made of steel but could be of a glass reinforced plastics material or the like.

As illustrated in Figs 5 and 7, the bracket is designed to be connected to a riser 32 and has a plate 21 which abuts the riser and is connected thereto by bolts 22. A plate 23 which receives the beam 10 may be supported by a fillet 24.

The connection of the beam to the plates 23 will be described later.

One aspect of the invention is that the portion 19 of the beam 10 to which the seats 50 are connected is distinct from the portion 18 which is connected to the mounting brackets 20, the mounting of the beam does not in any way adversely effect the positioning of the seats on the beam. Thus the mounting brackets 20 can be fitted at positions which are desirable to the fitter and are not constrained to be fitted to specific positions, to enable the seats to be connected where required, which has been the case in the past.

That is, should there be any flaw in the concrete or other surface where a mounting bracket is to be connected, or should there be a ventilating duct or cable duct or the like, the mounting brackets can simply be located in a position adjacent this obstruction.

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The beam extrusion, has, at its lower end in the portion 18, a pair of inturned arms 11,12 which define a cavity 13 which is adapted to receive a connector 30.

This connector may be of aluminium, has an external shape to be received in and moved along the cavity and has a central aperture 31 which, as illustrated, has a recess 32 directed towards the extrusion the recess being adapted to receive a bolt head and it is so formed as to closely receive the bolt to prevent this from rotation relative thereto.

When locating the beam, the required number of mounting brackets 20 are provided and an equivalent number of connectors 30 are located in the beam and each is associated with a mounting bracket. Before locating a connector member 30 into the beam a bolt 35 is passed therethrough and these bolts are passed through corresponding apertures in the mounting brackets 20 as can be seen from Fig 5. It is only necessary to then place a nut 36 on these bolts tighten the nuts and the connector pulls down onto the beam and the support assembly is firmly located.

However should it ever be necessary to remove the beam this can readily be done simply by removing the nuts holding the connectors down and this permits the beam to be removed or, alternatively, the nuts can be loosened and the beam can be moved longitudinally.

It will be seen that as the connectors are located in a recess on the under part of the extrusion the remainder 19 of the extrusion is remote from the connectors so there is no obstruction caused by them to the seats.

The seats 50 of the system may have a complete body shell or, preferably, may have a back portion 51 and a seat portion 52, with the seat portion pivotally connected to the back portion so that when the seat is not being used it can be biased to rotate upwardly adjacent the back portion to provide minimal obstruction to persons moving along the aisle of the stadium. The positions of the seat can be seen from Figs 5 and 6.

This of course is conventional in the art.

In the seat of the invention the back portion 51 may be basically structural and be adapted to carry the weight of the seat. This can be provided by providing a reinforcing beam passing basically around the periphery of the back and by using an engineering grade plastic of the required thickness to give the strength needed.

Both seat 52 and backrest 51 are provided with an innovative system of structural support. This takes the form in both cases of a large section perimeter beam, moulded integrally with the more generally membranous form of the seating and back surface.

Conventional injection moulding processes cannot efficiently create large section details on thin parts due to problems with excessive deformation due to differential shrinkage related to the varying cross section. Heavy sections also require longer cooling times, extending the machine cycle rate beyond cost effective limits.

In our design nitrogen is introduced into the large section beam during the moulding process, the gas pressure forcing the interior material to be displaced into an overflow located at the end of the beam. This creates a hollow beam section with a wall thickness similar to the remainder of the part, eliminating differential shrinkage and maintaining a cost effective machine cycle time.

The seat and backrest of the invention are unique in the application of gas to remove large amounts of material from secondary features of the part. There is an enormous degree of difficulty in achieving this as the features are distributed around the part and large amounts of plastic material must be made to flow in various directions from one area to another.

Associated with the back, there may be a pair of seat supports 60, one on each side thereof and each seat support may comprise two arms 61, 62 interconnected at their centre where there is provided the seat rotation mechanism 63.

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The support can be injection moulded and could be a glass reinforced plastics material which can have the required strength characteristics.

The free end 64 of the arm 61 which is upwardly directed can be adapted to contact a complimentary shaped part of the seat back 51 within which it can be received and can
5 be held in position by a screw or the like passing through the back into a threaded insert 65 in the free end of the arm.

By placing this arm into the complimentary recess, the load is passed through the material of the back rather than the screw which is effectively simply to hold the components together.

10 At the free end 67 of the other arm 62 there is a formation 68 which is complimentary to the upwardly directed portion 19 of the beam.

We previously stated that the extrusion comprising the beam has two effectively separate parts 18, 19 and this upper portion 19 has a nose 15 which is directed inwardly and a curved upper surface 16 having at its free end 17 a return.

15 The corresponding lower portion 68 of the arm 62 has a returned portion 69 which is adapted to pass over the return 17, an intermediate portion 70 which is curved to correspond with the curved portion 16 of the extrusion and a further forwardly directed portion 71.

20 Provided on the forwardly directed portion of the arm there can be a toggle fastener 72 which can be moved from a position where it is free of the extrusion to a position when the seat assembly is located thereover it can pass under the nose 15 of the extrusion and be tightened by way of a bolt 73 through the formation 68 into a threaded aperture 74 in the fastener 72 to prevent any movement of the seat.

This arrangement is most satisfactory as it means there are no free components which have to be handled separately from the rest of the seat, the seat can simply be brought into position, the return portions 69 on each side passed over the return 17 of the extrusion, the seat moved downwardly about the return until the curved portion 70 abuts the curved portion 16 of the extrusion and the toggle fastener 72 rotated to lock the seat into position, and the bolt 73 tightened.

This arrangement gives the seat of the invention one of its major advantages.

Firstly, at any time, the seat can be removed from the beam simply by releasing the two toggle fasteners 72 and lifting the seat away from the beam 10. Further, if it is required to vary the spacing of seats, it is relatively simple to loosen the toggle fasteners and simply slide the seats along the beam so that they are either spaced a greater or lesser distance from each other.

There are specific applications, as will be described hereinafter where it is essential that the spacing of the seats be greater than in the basic configuration and it means that if it is required to change the configuration of the seats at any time there is no necessity to make any alteration to the beam or to the seats to permit the adjustment. Specifically, the seats can be moved past the mounting brackets without having to be disconnected from the beam.

This provides a substantial advantage to the stadium operator as these modifications can be done by unskilled or semi-skilled persons without the necessity of the use of any tools other than a spanner to release the tension on the toggle 74.

The seat component itself, where this is pivoted, is connected to the seat rotation mechanism 63 at the junction of the two arms 61 and 62 and may be provided with a two stage action such that the seat lifts automatically when vacated, to an initial position 56 in Fig 7, somewhat less than vertical and upon application of rearwardly directed pressure, is able to move to a full vertical position or beyond, 57 in Fig 7.

The purpose of this arrangement is to provide an initial position, which provides for ease of returning the seat to it's downward position, (this is particularly important when the user has stood up quickly and maybe unaware that the seat has automatically risen) and a secondary position that maximises room in front of the seat so that should the occupant
5 be required to stand to make room for a person passing in front, the seat may be moved to it's most rearward position with out a deliberate effort by the occupant.

In the invention the automatic travel to the initial position, shown as 56 in Fig 7, may be effected by means of a counterweight positioned at the rear 55 of the seat , while the motion to the secondary position, shown as 57 in Fig 7, may take place against the force
10 of an helical spring located in the pivot mechanism 63. The purpose of this spring is to return the seat from the secondary position 57 to the initial position 56 once pressure is removed, enhancing the safety and convenience.

It will be seen from the foregoing that the whole of the seat assembly, with the exception of the mounting brackets (which may be steel), the inserted threaded portion at the free
15 end of the upwardly directed arm which is connected to the back, the spring for the return of the seat and a further inserted thread which can be used to hold the seat in position and the toggle are made of plastics material.

The plastics material used may be varied, we have made certain statements about the structural parts in the back and seat members themselves can be made out of engineering
20 grade plastics material by injection moulding.

It is preferred that the material is either black or of a dark colour to minimise degradation after long contact with ultra-violet light and the material may include additives which increase resistance to ultra-violet light.

There can be associated with the ends of the beam, end caps 80 which ensure no sharp
25 edges of the extrusion are directed outwardly and if required these end caps may

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incorporate material, such as row numbers. Also, if required these could be illuminated by cabling passing through the aperture 14 in the body of the beam.

It is also possible to provide further cabling associated with the beam whereby audio/visual or other signals are also transmitted, this will be described hereinafter.

5 Another aspect of the invention, as illustrated in Fig 8, is that seats can be located so that one seat support 60 is connected to one beam 10 and the other to a second beam with the beams at an angle to each other. The formation 68 on the lower arm of the seat support can have a degree of movement relative to the beam or can be provided with means whereby a portion can be removed to give such a degree of movement so that one
10 member is connected to one beam and another member is connected to an adjacent beam with there being an angle of, say, up to 10 degrees between the two beams.

This is a particularly useful aspect where the location of the stadium seats are required to be curved, say to follow a boundary of the stadium, as, if a number of relatively short beams are used there is no restriction on the location of the seats as, should it be required,
15 they can span two adjacent beams. This means there does not have to be a gap in the seating where the different beams are located.

The seat of the invention may be provided with a large number of variations.

For example, the seat portion may be provided with upwardly directed mushroom type extensions which are adapted to receive keyed slots in a cushion portion so this can be
20 located on the seat simply by passing a larger diameter portion of the slot over the mushroom head and then moving the cushion towards the back of the seat.

This cushion can then be located by one screw or the like. Thus, should there be any damage to the cushion at any time it is simple to replace the cushion portion and it is unnecessary to move the seat.

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Also, if required, on the front of the seat portions there can be a cut out recess into which can be passed a corresponding member which can incorporate a seat number 81 (see Fig 2) and, if required, can be colour coded.

Similarly we may prefer to provide a recess in the seat back which is on the forwardly directed part of the back but is basically in alignment with the recess which receives the free end 64 of the arm 61 of the seat support which may incorporate the aperture through which the screw holding the support in position is passed. This recess can be provided with a cover member 82 which is of the same colour as the remainder of the back or, if required, could be of an identifying colour which could be the same as that used on the seat number on the seat portion.

Thus, it is possible to define positions in the stadium by the use of a colour to indicate whereabouts on the boundary of the stadium the seat is located, the row, which can be provided in the cover at the end of the beam at the aisles and the seat number.

Each seat can be modified in a substantial number of different ways.

For example, if it is required to have arm rests on the seat these can simply be located in position at the pivot area of seat supporting pivots and can readily be fitted by the stadium operator after the seats have been located. Samples of arm rests 83, 84 are illustrated in Figs 10 and 11.

If the seats were originally located very close together it may be necessary to move or to space them somewhat to provide room for the arms but as described earlier this is a simple and non-skilled operation.

We can provide high backs, not illustrated, for the seats. These can serve two purposes. Firstly, they can give an impression of additional value and can add to comfort and secondly, they can provide additional height to the seat back as far as a person walking along the row behind is concerned. This can be particularly valuable in stadiums which

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rise steeply as persons could suffer vertigo or discomfort whilst walking along a row of seats where there appears to be no form of support on the low side.

These additional seat backs can take any required form but we do prefer to leave a space between the original back and the additional back to permit circulation of air behind the user.

We can, if required, provide writing tablets associated with each seat, although these would normally be used in auditoria rather than in stadiums and in each case the tablet can fold away to a position beside the seat when not being used. It can be raised upwardly and positioned in front of the user when it is being used. One particular arrangement is shown in Fig 12 where there is a writing tablet assembly 85 which has an arm 86, which may be connected to the beam 10 and a writing surface 87 which can be rotatable about the arm to adopt a use position, shown in full line in the Fig and a stowed position, shown in dotted line.

The writing tablet can be provided with connections for power and data so the occupier could connect a laptop computer or other device to power for extended operations and/or to a data line for direct transmission of data.

Again, these use additional space and if the seats were originally closely spaced they can simply be moved outwardly to permit the location of the writing tablets after the seats are already in position.

Also, if required, we can space the seats and locate beam mounted tables between the seats.

This can be useful in suites in hospitality areas where space is not necessary of a premium but where it is desired to make the users feel comfortable.

Each seat may be provided with its own video screen 90 so that replays of just completed portions of the game or other material such as a concurrent television broadcast of the event being watched, or even another event, can readily be viewed by the user which screens may be normally located in an arm 91 associated with the seat and which may
5 be brought into position in front of the occupier of the seat. Associated with these screens there may be an audio arrangement, which can have a speaker or speakers on the screen assembly or elsewhere on, or associated with, the seat.

In one particular form of the invention, the screen 90 is movable from a position at which it is located in a casing 91 or the like beside the seat and which may be connected to the
10 beam 10. The casing may act as an arm rest and has an upper portion 100 which can be hingedly connected thereto, the upper portion acting as the arm rest portion when the screen is within the casing. The screen can be moved outwardly from the casing when it is to be used.

The arrangement comprises an arm 92 which is pivotally connected at one end 93 so that
15 it can be rotated from a first position where it is within the casing or the like to a second position where it extends outwardly therefrom as shown in Fig 13. The arm 92 has, at its outer end, an elbow member 94 one end 95 of which is rotatable about the axis of the arm 92 and the other end 96 of which is rotatably connected to the screen assembly 90.

The movement of the arm 92 about its pivot 93 is controlled to a degree by a gas strut 95.

20 The gas strut is connected between the casing and the arm and the location of the strut is such that, on movement of the arm from the position at which it is received within the casing 91 to the position at which it extends fully outwardly therefrom, as illustrated in Fig 13, the strut is first compressed until it is part way out of the casing and then extends. That is, at the two extremes of movement it acts to hold the arm in the required position
25 and between these it moves over centre.

That is, there is initially a positive force to maintain the screen in position within the casing and when the screen 90 is being deployed the arm 92 initially moves outwardly against the pressure of the strut 95 until it reaches part way along its movement when the strut goes over centre and then assists in causing the arm to move outwardly to its final position and to retain it in this position. To return the arm to the casing it is necessary to work against the strut during the first part of the movement and then the strut acts positively to finalise the movement.

The end 96 of the elbow, as previously mentioned is rotatable about the axis of the arm and can move between two positions. In one of these, the screen assembly can be able to be located in the recess in the casing, and this can be controlled by a form of positive engagement to ensure that the screen is in the required position to be placed in the recess. This is the position marked A on Fig 13. Rotation of the screen assembly about the arm can bring the screen into the position illustrated at B and this is controlled by a limiting abutment or the like in the assembly.

The screen assembly 90 is rotatably connected to the other end 94 of the elbow and this rotation may have a stop, preferably a positive stop or detent at the position illustrated at B and the rotational movement may be basically frictional to enable the screen to adopt the position shown at C, the angle of which can readily be adjusted so that the screen angle is correct for the particular user.

In order to stow the screen, it is first moved from position C to position B, by rotation of the screen about the end 96 of the elbow, the end 95 of the elbow is then rotated about the arm 92 to the position illustrated as A and then the assembly is rotated about pivot 93 causing the screen to enter the recess in casing.

The elbow member 94 has an aperture passing directly therethrough and the arm 92 is hollow so that the necessary cabling for the screen is passed through the arm, through the elbow to the screen itself. It will be seen that such an arrangement is both aesthetically

pleasing but also provides protection for the cabling against accidental or deliberate damage.

5 The form of casing into which the screen passes and its method of connection to either the seat or itself or the beam on which the seat is mounted can be varied depending upon the particular requirements.

10 The arrangement could be such that there is a micro switch associated with one of the components so that when the screen is moved to the exposed position, it is automatically caused to operate. Alternatively, there could be a user operated switch on the screen. Also, if required the screen may have brightness and contrast controls which are operable by the user, or these can be located in the recess for adjustment by a technician. A volume control for the speaker(s) can also be provided at some appropriate position.

If required, the seats themselves could be arranged to be folded and moved under a cover or otherwise located when not required.

15 Generally, it is required that this be more or less weather proof, although the seats having the screens would normally be under cover, and also be provided with surfaces which cannot readily be manipulated by users.

It is also possible to provide seats which are able to be pivoted away from the beam to open a space for, for example, a person in a wheelchair to be able to have access to an area in their chair.

20 In the specification we have described one particular form of seat and many possible variations in this and it is to be understood that these are not exhaustive but other variations can be provided without departing from the spirit and scope of the invention.

We claim

1. A seating system having a beam which is adapted to be connected to a surface adjacent the position at which seats are to be located, means whereby at least one seat can be connected to the beam characterised in that the beam is so
5 formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam.
2. A seating system as claimed in claim 1 wherein the beam may comprise an extrusion having two spaced parts one of which parts is adapted to receive means whereby the extrusion can be connected directly or indirectly to a
10 support and the other part provides means whereby seats can be connected to the extrusion, the two portions of the beam being arranged that connection of seats to the extrusion is in no way obstructed by the connection of the beam to supports.
3. A Seating system as claimed in claim 2 wherein the part of the beam which
15 can receive means whereby the extrusion can be connected to a support includes a longitudinal channel in the underside of the extrusion, the channel opening to the said underside and a connector member having an external shape complimentary to the shape of the channel and being receivable therein and moveable therealong, the connector means being adapted for connection to
20 the support.
4. A seating system as claimed in claim 3 wherein the connector member has an aperture passing therethrough through which a bolt may pass, which bolt can pass through an aperture in the associated support and to which a nut may be fitted.

5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.

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13. The seating system of claim 12 wherein the displaced plastics material is passed from the body of the dies.
14. A seating system as claimed in any one of claims 1 to 13 wherein the seat has means whereby identification can readily be provided.
- 5 15. A seating system as claimed in any one of claims 1 to 14 wherein the seat is provided with means whereby a writing tablet can be associated therewith.
16. A seating system as claimed in any one of claims 1 to 15 wherein the seat is provided with a visual display unit associated therewith.
- 10 17. The seating system of claim 16 wherein the visual display unit is normally located in a recess in an arm rest or the like and can be moved from a first position where it is in the arm rest to a second position where it is deployed in front of the user.
- 15 18. The seating system of claim 17 wherein there is an arm pivotally mounted within or adjacent the recess, the visual display unit being mounted on an elbow at the free end of the arm, the elbow being rotatable about the arm and the visual display unit being rotatable about the other part of the elbow.
- 20 19. The seating system of claim 19 wherein there are stops to the rotational movement to ensure that the visual display unit is constrained to be correctly oriented before it can be moved into the recess and to permit adjustment of the angle of viewing by a user.
20. The seating system of any one of claims 15 to 19 wherein the tablet or the visual display unit is connected to the beam separate from the associated chair.

21. A seating system as claimed in any one of the preceding claims wherein the seat is provided with means whereby it can be readily upholstered and re-upholstered.
22. A seating system as claimed in claim 21 wherein the upholstered portion for
5 the seat or the back has connection means which co-operate with
complimentary connection means on the seat or back and the portions are then
held from displacement which would permit disconnection.
23. A seating system as claimed in any one of the preceding claims wherein each seat is provided with arms.
- 10 24. A seating system as claimed in any preceding claim wherein each seat is
provided with an extended back.

AMENDED CLAIMS

[received by the International Bureau on 19 February 2001 (19.02.01);
original claim 12 amended; remaining claims unchanged (1 page)]

5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the perimeter beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.



Fig. 1

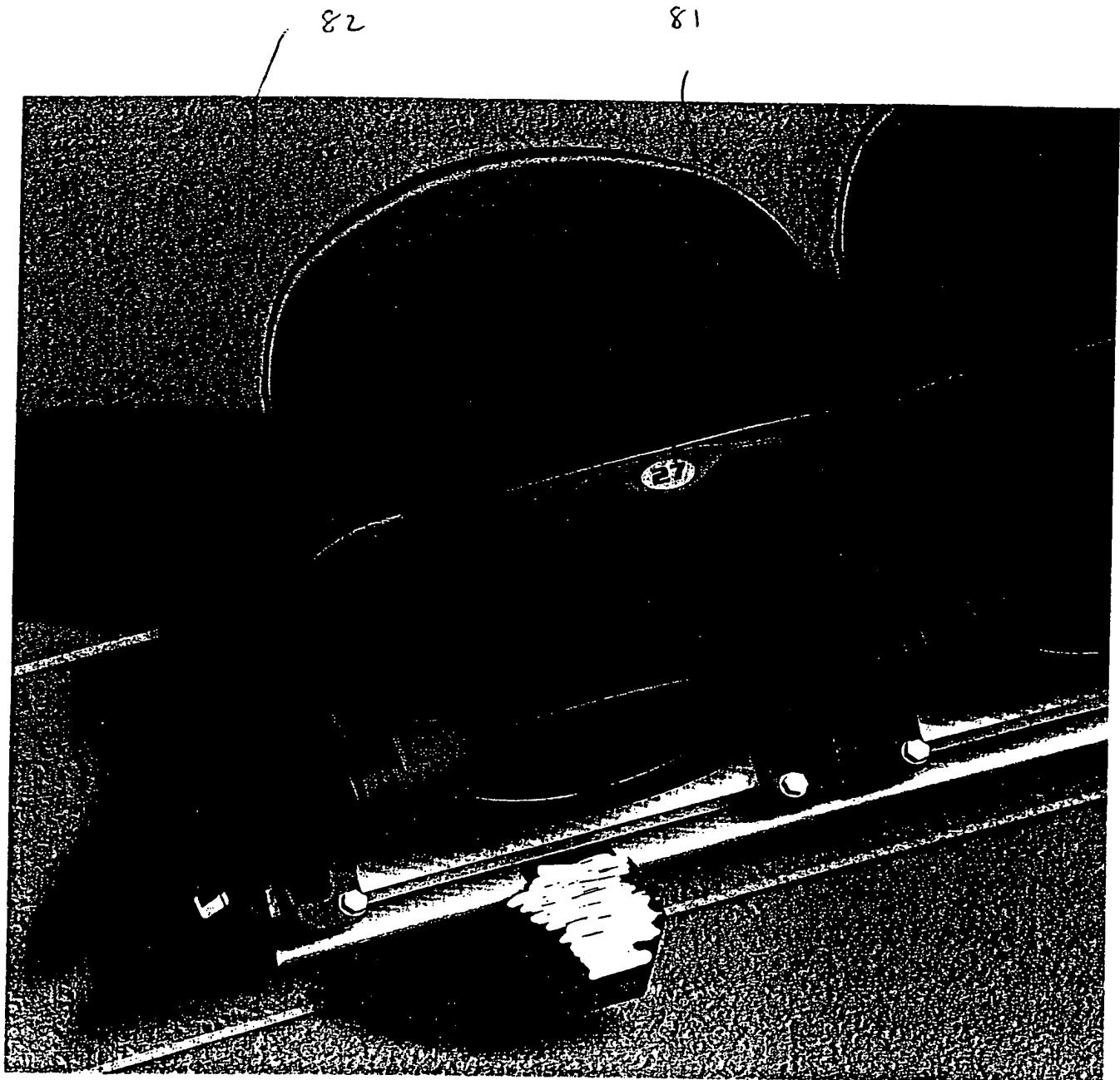
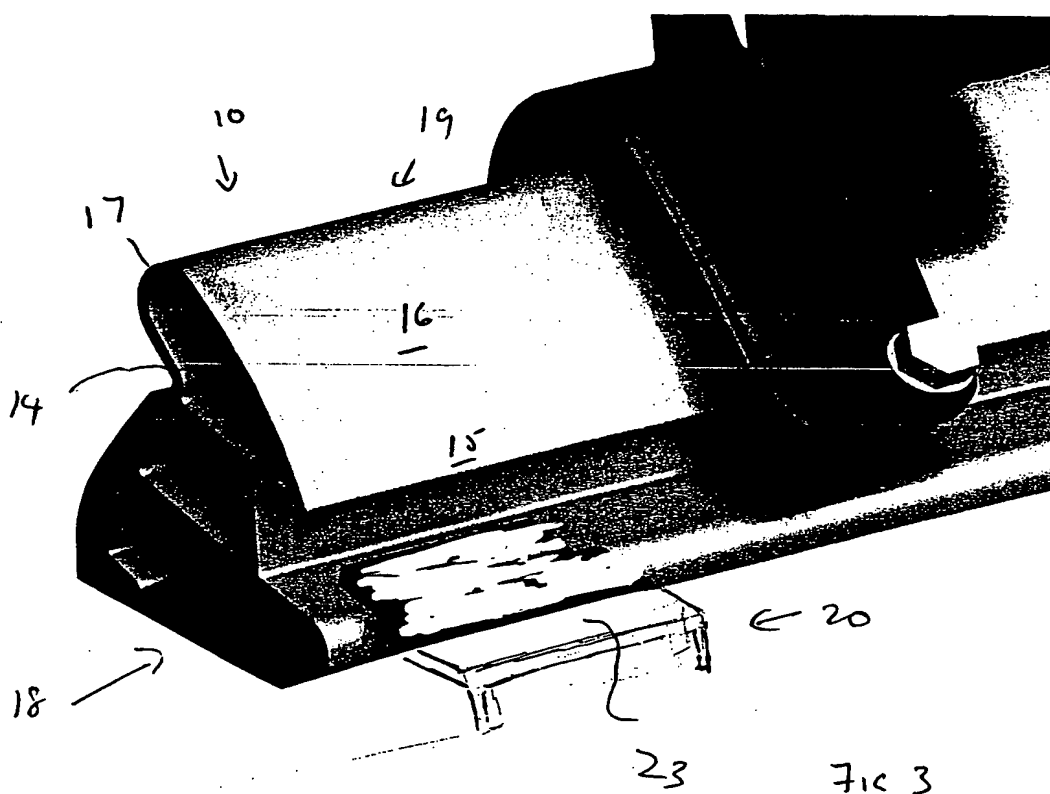
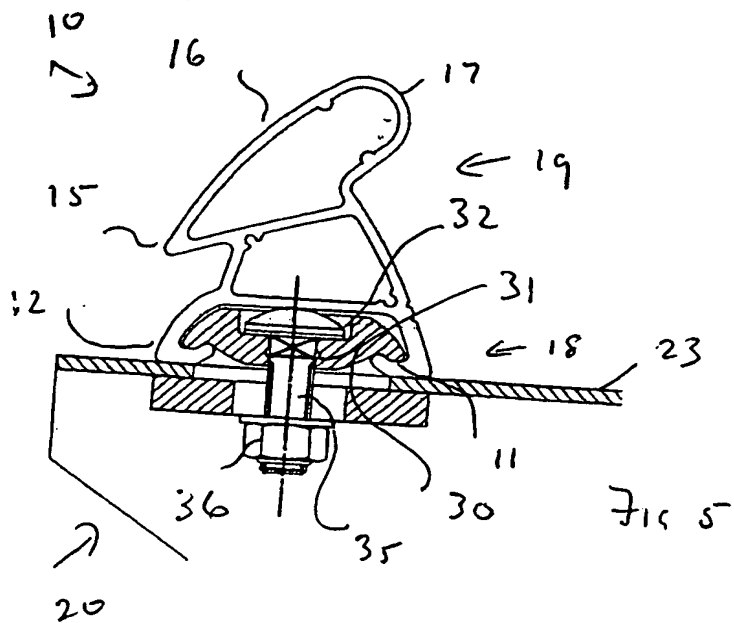
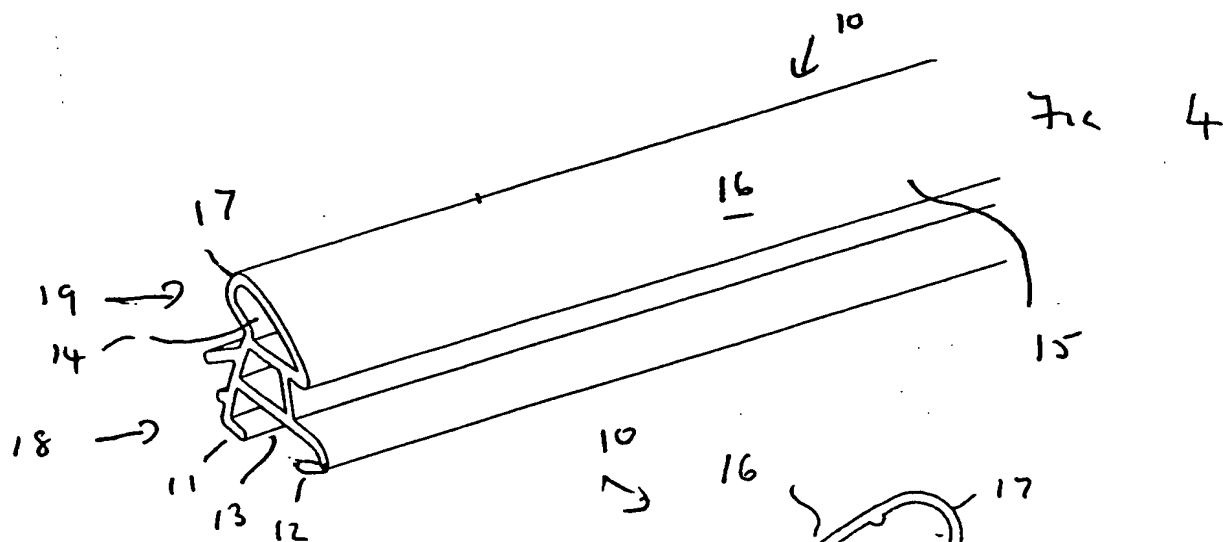
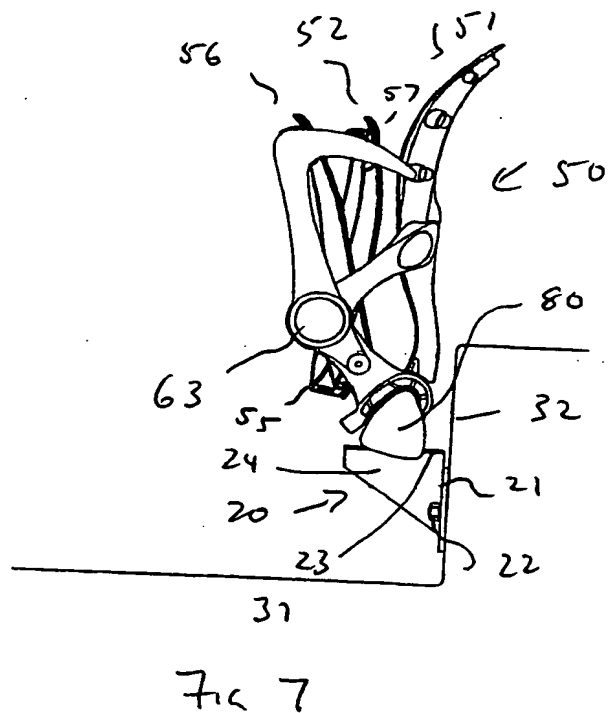
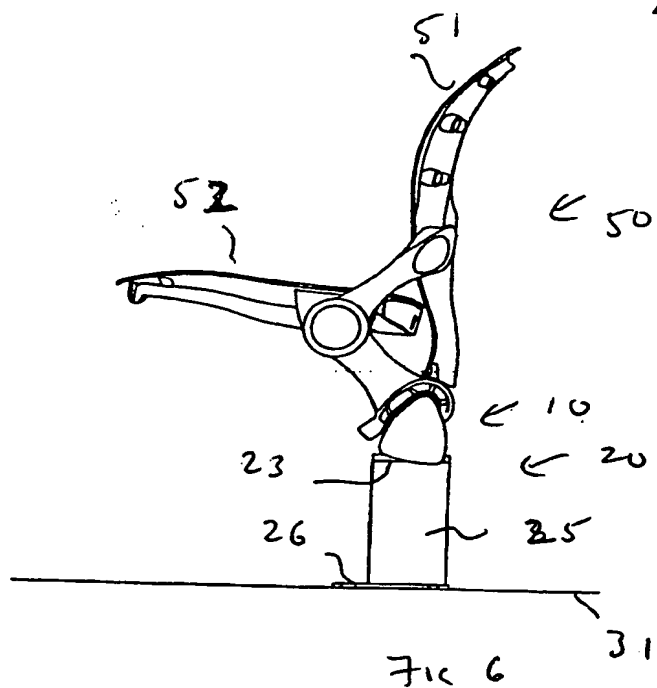
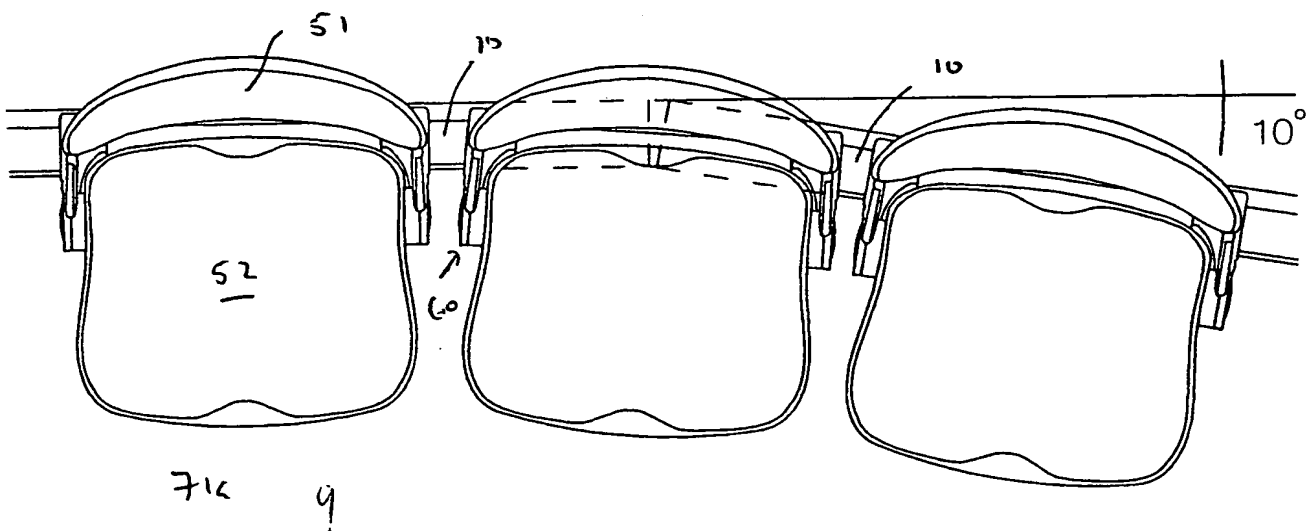
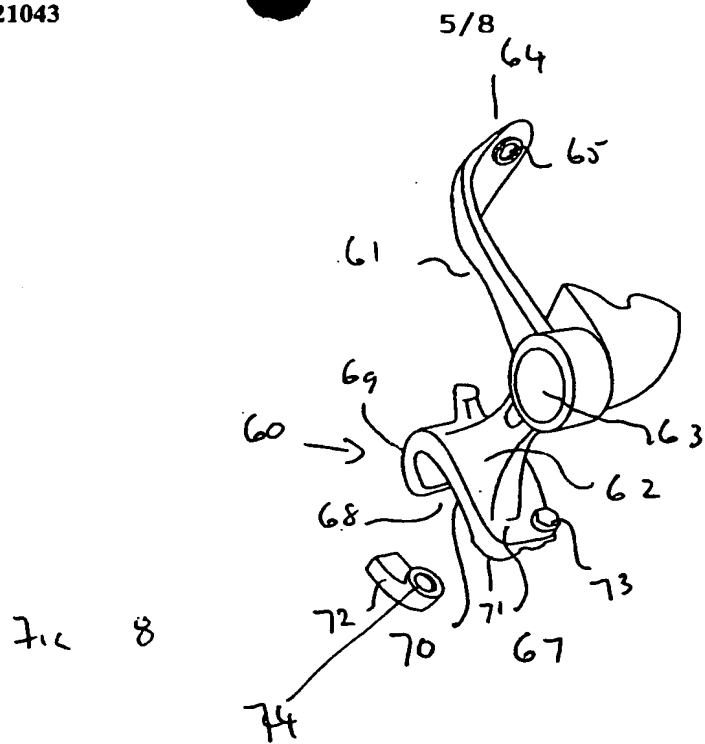


FIG 2







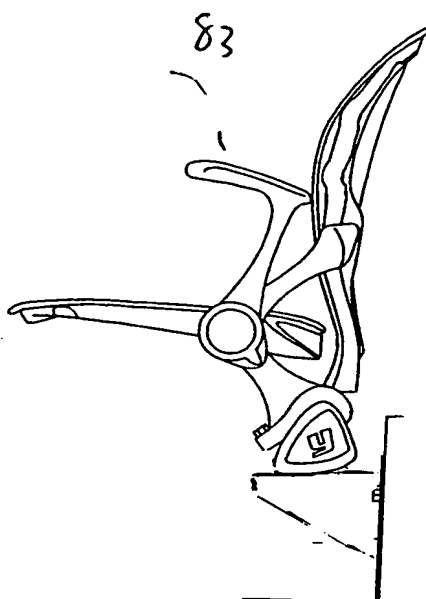


Fig. 16

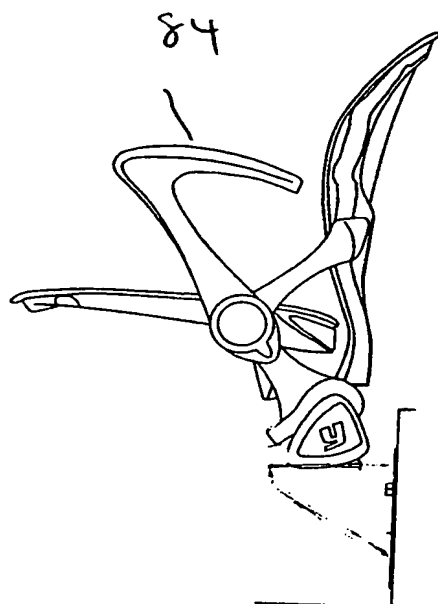
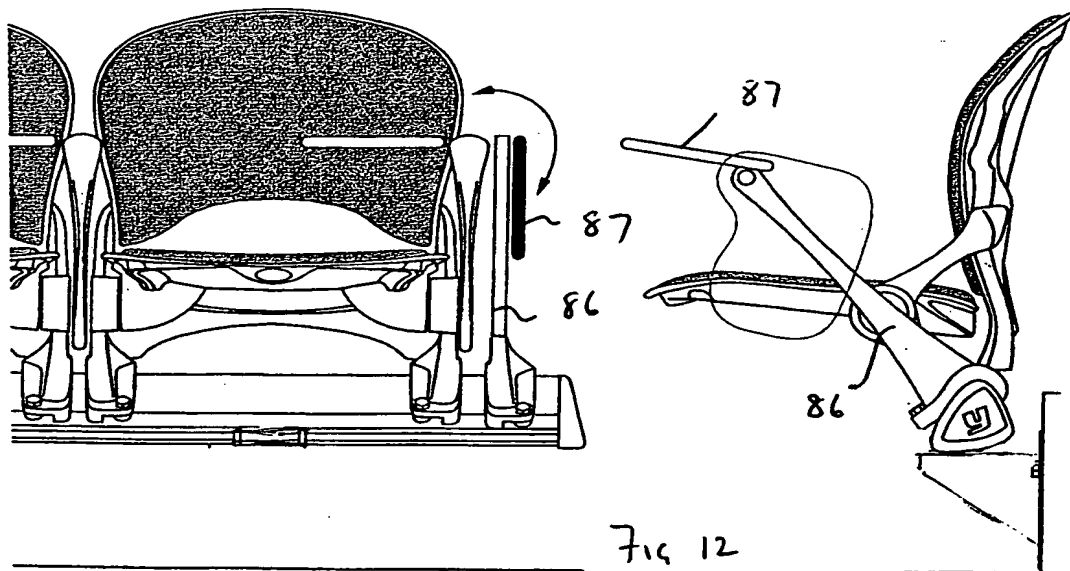
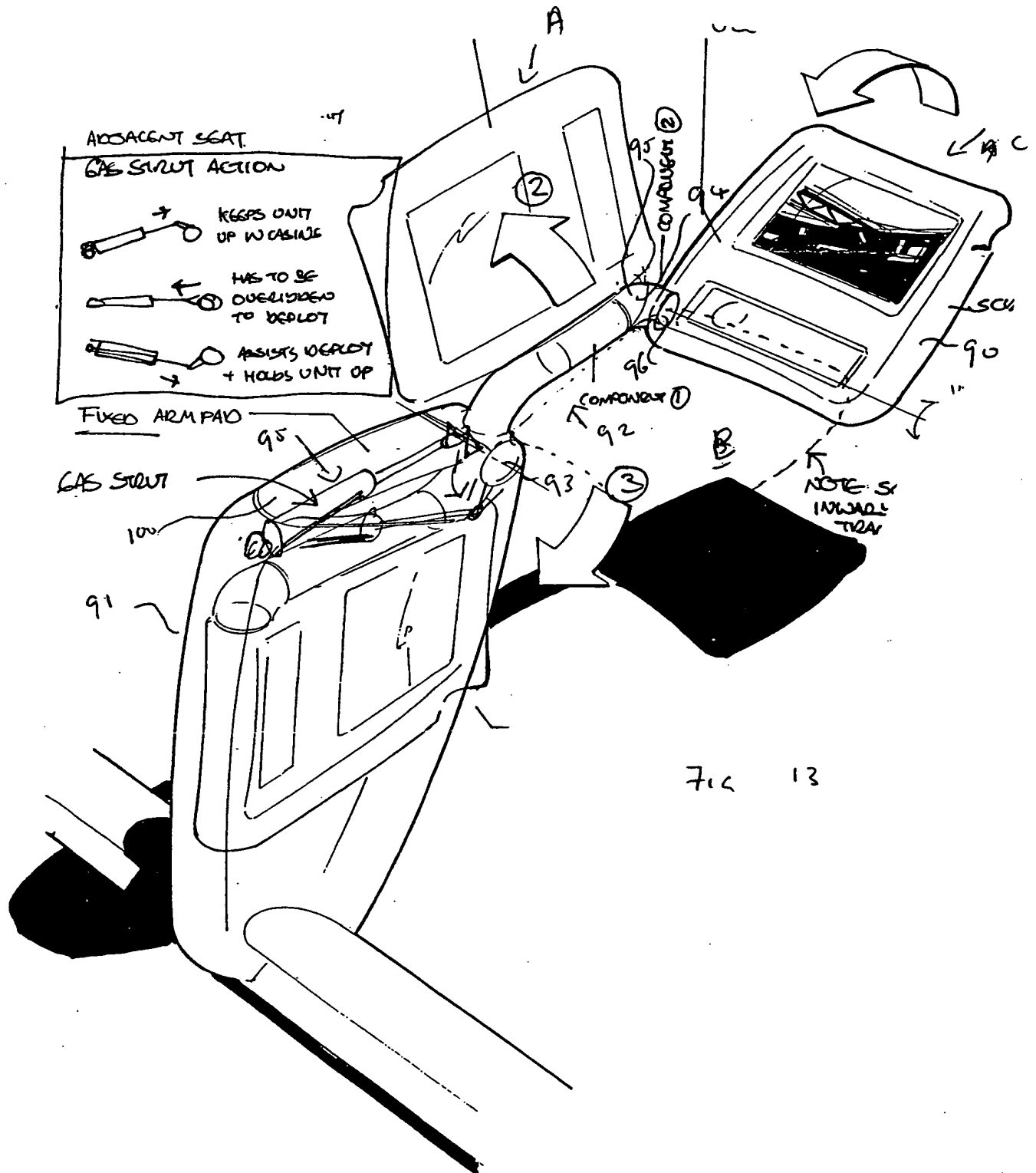


Fig. 17



8/8



INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU 00/01150

A. CLASSIFICATION OF SUBJECT MATTER

Int Cl⁷: A47C~~1~~/424, 1/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: A47C~~1~~/424, 1/16, 1/12, 1/21.

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPAT: A47C + Keywords (BEAM or RAIL)

A47C 1/12 or 1/121 or 1/122 or 1/124 or 1/16 + Keywords

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|-----------|--|-----------------------|
| X | GB 2302504 A (SEBEL FURNITURE LTD) 22 January 1997. Figures 2, 4 | 1, 14-16, 23-24, |
| A | | 2-11, 17-22 |
| A | EP 0470036 A (INDUSTRIAS FIGUERAS, S.A) 5 February 1992 Figures | 1-11, 14-24 |

☒ Further documents are listed in the continuation of Box C

☒ See patent family annex

* Special categories of cited documents:

"A" Document defining the general state of the art which is not considered to be of particular relevance
 "E" earlier application or patent but published on or after the international filing date
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
 "O" document referring to an oral disclosure, use, exhibition or other means
 "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
 "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
 "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
 "&" document member of the same patent family

Date of the actual completion of the international search

14 November 2000

Date of mailing of the international search report

- 3 JAN 2001

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INTERNATIONAL SEARCH REPORT

International Application No.

PCT/AU 00/01150

Box I Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

Box II Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:
The international application does not comply with the requirements of unity of invention because it does not relate to one invention or to a group of inventions so linked as to form a single general concept. In coming to this conclusion the International Searching authority has found that there are two inventions:

1. Claims 1-11, 14-24 (when appended to any of the claims 1-11) are directed to a seating system having a beam the "special technical feature" being that "the beam is so formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam." (Continuation follows)

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-11, 14-24.

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

| Patent Document Cited in Search Report | | Patent Family Member | |
|--|-----------|----------------------|----------|
| GB | 2302504 A | AU | 56121/96 |
| | | GB | 9613084 |
| | | JP | 9168447 |
| EP | 470036 | ES | 1014571 |

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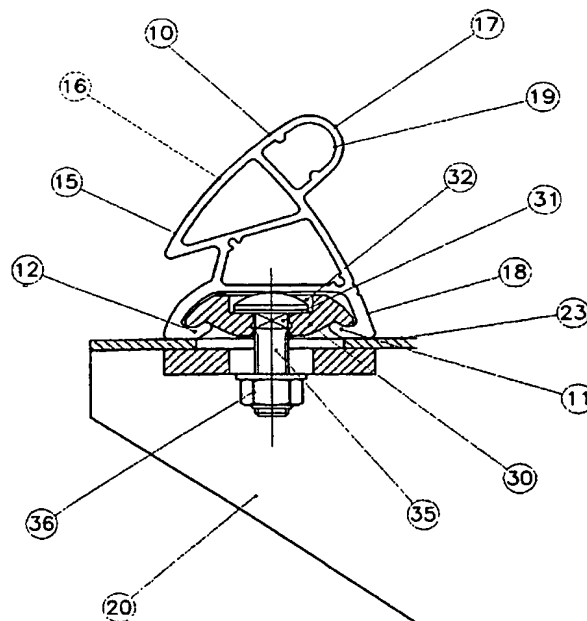
(74) Agent: **TATLOCK, Alfred**; PO Box 155, Carlton South, VIC 3053 (AU).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

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[Continued on next page]

(54) Title: SEATING SYSTEM



(57) Abstract: A seating system having a beam (10) which is adapted to be connected to a surface (23) adjacent the position at which seats are to be located, means whereby seats (50) can be connected to the beam, the beam is so formed as to be adapted to receive a formation (69) on the base of a seat whereby the seat can be located at any required position along the beam. The arrangement is such that the connection of the beam to the surface does not interfere with the location of the seats. The invention permits variation in the position of the seats relative to the beam to be readily effected and various modification of the seats and ancillaries are described.

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Published:

- with international search report
- with amended claims

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see PCT Gazette No. 36/2002 of 6 September 2002, Section II

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6 September 2002

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

-1-

SEATING SYSTEM

This invention relates to a seating system and in particular, for a system which is adapted for use in stadiums and in auditoriums. In our description we will refer, generally, to stadium seating but this is not to limit the concept of the invention in any way.

5 Stadium seating is usually based about beams or the like which are connected either directly or indirectly to a floor or vertical riser in the stadium, individual seats are then connected to the beam by way of a clamp or the like which clamp has one component on the seat and one component which can be placed thereover on the other side of the beam and the two can be interconnected. Generally this means that the system is designed for
10 a particular seating arrangement and although individual seats can be removed and replaced, the actual arrangement of seats is basically fixed.

In an alternative arrangement the beam has been provided with plates or the like which are welded or otherwise permanently attached thereto to which individual seats are connected.

15 In a still further arrangement, individual seats can be connected to the floor or riser.

These arrangements are very inflexible and are usually designed for the particular stadium in a particular configuration and can not be varied from this.

One object of the invention is to provide a seating system whereby the location of the seats is very much more flexible than has previously been the case.

20 The invention, in one aspect, comprises a seating system having a beam which is adapted to be connected to a surface adjacent the position at which seats are to be located, means whereby at least one seat can be connected to the beam characterised in that the beam is so formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam.

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-2-

The beam may comprise an extrusion having two spaced parts one of which is adapted to receive means whereby the extrusion can be connected directly or indirectly to a support and the other part provides means whereby seats can be connected to the extrusion, the two portions of the beam being arranged that connection of seats to the
5 extrusion is in no way obstructed by the connection of the beam to supports.

Then a third aspect of the invention we provide a seat for a seating system which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be
10 connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.

The seat support may include a pivot so the seat can be pivotally connected thereto.

The invention also provides a seat having means whereby identification can readily be provided it may also be provided with means whereby a writing tablet or an audio/visual
15 display can be associated therewith.

Seats can also be provided with means whereby they can be readily upholstered and re-upholstered can be supplied with arms, extended backs and have other modifications associated therewith without any necessity for re-engineering.

In order that the invention may be more readily understood we shall describe, in relation
20 to the accompanying drawings, one particular embodiment of the invention together with certain modifications that can be made to it.

In these drawings:

Fig 1 is a perspective view of a seat of the invention and the beam to which it is attached;

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Fig 2 is a view similar to that of Fig 1 which the seat portion raised;

Fig 3 is a perspective of the beam and its attachment to a riser and the attachment of one side of a seat thereto;

Fig 4 is a perspective of the beam extrusion;

5 Fig 5 is an end view of the extrusion, showing a connector therein and being connected to a bracket;

Fig 6 is a side view of the seat assembly with the seat lowered;

Fig 7 is a view similar to Fig 6 with the seat raised;

Fig 8 shows a seat support arrangement;

10 Fig 9 shows the attachment of a seat to beams at an angle to each other;

Fig 10 shows a first form of arm rest used with the invention;

Fig 11 shows a second form of arm rest;

Fig 12 shows a form of writing tablet suitable for use with the invention; and

Fig 13 demonstrated a possible connection of a video and/or audio/video arrangement.

15

Seats of the invention are adapted to be connected to a beam 10 which in the preferred, illustrated, form is an aluminium extrusion which is adapted to be connected to fittings

located on a riser behind the required position for the seats or on the floor where the seats are to be located.

When one considers stadium seats it will be appreciated that these are normally located on a flat portion 31 of the stadium floor with a riser 32 directly behind so that the seats
5 are stepped to enable good vision from all seats. In some arrangements, there may be two or more rows of seats between each riser.

Where there is such a riser it is often convenient to attach the beam to this as shown in Fig 7. Alternatively, if it is attached to a flat portion of the floor, the arrangement can be as shown in Fig 6.

10 There are provided mounting brackets 20, which may are preferably made of steel but could be of a glass reinforced plastics material or the like.

As illustrated in Figs 5 and 7, the bracket is designed to be connected to a riser 32 and has a plate 21 which abuts the riser and is connected thereto by bolts 22. A plate 23 which receives the beam 10 may be supported by a fillet 24.

15 The connection of the beam to the plates 23 will be described later.

One aspect of the invention is that the portion 19 of the beam 10 to which the seats 50 are connected is distinct from the portion 18 which is connected to the mounting brackets 20, the mounting of the beam does not in any way adversely effect the positioning of the seats on the beam. Thus the mounting brackets 20 can be fitted at positions which are
20 desirable to the fitter and are not constrained to be fitted to specific positions, to enable the seats to be connected where required, which has been the case in the past.

That is, should there be any flaw in the concrete or other surface where a mounting bracket is to be connected, or should there be a ventilating duct or cable duct or the like, the mounting brackets can simply be located in a position adjacent this obstruction.

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The beam extrusion, has, at its lower end in the portion 18, a pair of inturned arms 11,12 which define a cavity 13 which is adapted to receive a connector 30.

This connector may be of aluminium, has an external shape to be received in and moved along the cavity and has a central aperture 31 which, as illustrated, has a recess 32
5 directed towards the extrusion the recess being adapted to receive a bolt head and it is so formed as to closely receive the bolt to prevent this from rotation relative thereto.

When locating the beam, the required number of mounting brackets 20 are provided and an equivalent number of connectors 30 are located in the beam and each is associated with a mounting bracket. Before locating a connector member 30 into the beam a bolt
10 35 is passed therethrough and these bolts are passed through corresponding apertures in the mounting brackets 20 as can be seen from Fig 5. It is only necessary to then place a nut 36 on these bolts tighten the nuts and the connector pulls down onto the beam and the support assembly is firmly located.

However should it ever be necessary to remove the beam this can readily be done simply
15 by removing the nuts holding the connectors down and this permits the beam to be removed or, alternatively, the nuts can be loosened and the beam can be moved longitudinally.

It will be seen that as the connectors are located in a recess on the under part of the extrusion the remainder 19 of the extrusion is remote from the connectors so there is no
20 obstruction caused by them to the seats.

The seats 50 of the system may have a complete body shell or, preferably, may have a back portion 51 and a seat portion 52, with the seat portion pivotally connected to the back portion so that when the seat is not being used it can be biased to rotate upwardly adjacent the back portion to provide minimal obstruction to persons moving along the
25 aisle of the stadium. The positions of the seat can be seen from Figs 5 and 6.

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This of course is conventional in the art.

In the seat of the invention the back portion 51 may be basically structural and be adapted to carry the weight of the seat. This can be provided by providing a reinforcing beam passing basically around the periphery of the back and by using an engineering grade plastic of the required thickness to give the strength needed.

Both seat 52 and backrest 51 are provided with an innovative system of structural support. This takes the form in both cases of a large section perimeter beam, moulded integrally with the more generally membranous form of the seating and back surface.

Conventional injection moulding processes cannot efficiently create large section details on thin parts due to problems with excessive deformation due to differential shrinkage related to the varying cross section. Heavy sections also require longer cooling times, extending the machine cycle rate beyond cost effective limits.

In our design nitrogen is introduced into the large section beam during the moulding process, the gas pressure forcing the interior material to be displaced into an overflow located at the end of the beam. This creates a hollow beam section with a wall thickness similar to the remainder of the part, eliminating differential shrinkage and maintaining a cost effective machine cycle time.

The seat and backrest of the invention are unique in the application of gas to remove large amounts of material from secondary features of the part. There is an enormous degree of difficulty in achieving this as the features are distributed around the part and large amounts of plastic material must be made to flow in various directions from one area to another.

Associated with the back, there may be a pair of seat supports 60, one on each side thereof and each seat support may comprise two arms 61, 62 interconnected at their centre where there is provided the seat rotation mechanism 63.

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The support can be injection moulded and could be a glass reinforced plastics material which can have the required strength characteristics.

The free end 64 of the arm 61 which is upwardly directed can be adapted to contact a complimentary shaped part of the seat back 51 within which it can be received and can
5 be held in position by a screw or the like passing through the back into a threaded insert 65 in the free end of the arm.

By placing this arm into the complimentary recess, the load is passed through the material of the back rather than the screw which is effectively simply to hold the components together.

10 At the free end 67 of the other arm 62 there is a formation 68 which is complimentary to the upwardly directed portion 19 of the beam.

We previously stated that the extrusion comprising the beam has two effectively separate parts 18, 19 and this upper portion 19 has a nose 15 which is directed inwardly and a curved upper surface 16 having at its free end 17 a return.

15 The corresponding lower portion 68 of the arm 62 has a returned portion 69 which is adapted to pass over the return 17, an intermediate portion 70 which is curved to correspond with the curved portion 16 of the extrusion and a further forwardly directed portion 71.

20 Provided on the forwardly directed portion of the arm there can be a toggle fastener 72 which can be moved from a position where it is free of the extrusion to a position when the seat assembly is located thereover it can pass under the nose 15 of the extrusion and be tightened by way of a bolt 73 through the formation 68 into a threaded aperture 74 in the fastener 72 to prevent any movement of the seat.

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This arrangement is most satisfactory as it means there are no free components which have to be handled separately from the rest of the seat, the seat can simply be brought into position, the return portions 69 on each side passed over the return 17 of the extrusion, the seat moved downwardly about the return until the curved portion 70 abuts the curved portion 16 of the extrusion and the toggle fastener 72 rotated to lock the seat into
5 position, and the bolt 73 tightened.

This arrangement gives the seat of the invention one of its major advantages.

Firstly, at any time, the seat can be removed from the beam simply by releasing the two toggle fasteners 72 and lifting the seat away from the beam 10. Further, if it is required
10 to vary the spacing of seats, it is relatively simple to loosen the toggle fasteners and simply slide the seats along the beam so that they are either spaced a greater or lesser distance from each other.

There are specific applications, as will be described hereinafter where it is essential that the spacing of the seats be greater than in the basic configuration and it means that if it
15 is required to change the configuration of the seats at any time there is no necessity to make any alteration to the beam or to the seats to permit the adjustment. Specifically, the seats can be moved past the mounting brackets without having to be disconnected from the beam.

This provides a substantial advantage to the stadium operator as these modifications can
20 be done by unskilled or semi-skilled persons without the necessity of the use of any tools other than a spanner to release the tension on the toggle 74.

The seat component itself, where this is pivoted, is connected to the seat rotation mechanism 63 at the junction of the two arms 61 and 62 and may be provided with a two stage action such that the seat lifts automatically when vacated, to an initial position 56
25 in Fig 7, somewhat less than vertical and upon application of rearwardly directed pressure, is able to move to a full vertical position or beyond, 57 in Fig 7.

The purpose of this arrangement is to provide an initial position, which provides for ease of returning the seat to it's downward position, (this is particularly important when the user has stood up quickly and maybe unaware that the seat has automatically risen) and a secondary position that maximises room in front of the seat so that should the occupant
5 be required to stand to make room for a person passing in front, the seat may be moved to it's most rearward position with out a deliberate effort by the occupant.

In the invention the automatic travel to the initial position, shown as 56 in Fig 7, may be effected by means of a counterweight positioned at the rear 55 of the seat , while the motion to the secondary position, shown as 57 in Fig 7, may take place against the force
10 of an helical spring located in the pivot mechanism 63. The purpose of this spring is to return the seat from the secondary position 57 to the initial position 56 once pressure is removed, enhancing the safety and convenience.

It will be seen from the foregoing that the whole of the seat assembly, with the exception of the mounting brackets (which may be steel), the inserted threaded portion at the free
15 end of the upwardly directed arm which is connected to the back, the spring for the return of the seat and a further inserted thread which can be used to hold the seat in position and the toggle are made of plastics material.

The plastics material used may be varied, we have made certain statements about the structural parts in the back and seat members themselves can be made out of engineering
20 grade plastics material by injection moulding.

It is preferred that the material is either black or of a dark colour to minimise degradation after long contact with ultra-violet light and the material may include additives which increase resistance to ultra-violet light.

There can be associated with the ends of the beam, end caps 80 which ensure no sharp
25 edges of the extrusion are directed outwardly and if required these end caps may

-10-

incorporate material, such as row numbers. Also, if required these could be illuminated by cabling passing through the aperture 14 in the body of the beam.

It is also possible to provide further cabling associated with the beam whereby audio/visual or other signals are also transmitted, this will be described hereinafter.

5 Another aspect of the invention, as illustrated in Fig 8, is that seats can be located so that one seat support 60 is connected to one beam 10 and the other to a second beam with the beams at an angle to each other. The formation 68 on the lower arm of the seat support can have a degree of movement relative to the beam or can be provided with means whereby a portion can be removed to give such a degree of movement so that one
10 member is connected to one beam and another member is connected to an adjacent beam with there being an angle of, say, up to 10 degrees between the two beams.

This is a particularly useful aspect where the location of the stadium seats are required to be curved, say to follow a boundary of the stadium, as, if a number of relatively short beams are used there is no restriction on the location of the seats as, should it be required,
15 they can span two adjacent beams. This means there does not have to be a gap in the seating where the different beams are located.

The seat of the invention may be provided with a large number of variations.

For example, the seat portion may be provided with upwardly directed mushroom type extensions which are adapted to receive keyed slots in a cushion portion so this can be
20 located on the seat simply by passing a larger diameter portion of the slot over the mushroom head and then moving the cushion towards the back of the seat.

This cushion can then be located by one screw or the like. Thus, should there be any damage to the cushion at any time it is simple to replace the cushion portion and it is unnecessary to move the seat.

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Also, if required, on the front of the seat portions there can be a cut out recess into which can be passed a corresponding member which can incorporate a seat number 81 (see Fig 2) and, if required, can be colour coded.

Similarly we may prefer to provide a recess in the seat back which is on the forwardly directed part of the back but is basically in alignment with the recess which receives the free end 64 of the arm 61 of the seat support which may incorporate the aperture through which the screw holding the support in position is passed. This recess can be provided with a cover member 82 which is of the same colour as the remainder of the back or, if required, could be of an identifying colour which could be the same as that used on the seat number on the seat portion.

Thus, it is possible to define positions in the stadium by the use of a colour to indicate whereabouts on the boundary of the stadium the seat is located, the row, which can be provided in the cover at the end of the beam at the aisles and the seat number.

Each seat can be modified in a substantial number of different ways.

For example, if it is required to have arm rests on the seat these can simply be located in position at the pivot area of seat supporting pivots and can readily be fitted by the stadium operator after the seats have been located. Samples of arm rests 83, 84 are illustrated in Figs 10 and 11.

If the seats were originally located very close together it may be necessary to move or to space them somewhat to provide room for the arms but as described earlier this is a simple and non-skilled operation.

We can provide high backs, not illustrated, for the seats. These can serve two purposes. Firstly, they can give an impression of additional value and can add to comfort and secondly, they can provide additional height to the seat back as far as a person walking along the row behind is concerned. This can be particularly valuable in stadiums which

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rise steeply as persons could suffer vertigo or discomfort whilst walking along a row of seats where there appears to be no form of support on the low side.

These additional seat backs can take any required form but we do prefer to leave a space between the original back and the additional back to permit circulation of air behind the user.

We can, if required, provide writing tablets associated with each seat, although these would normally be used in auditoria rather than in stadiums and in each case the tablet can fold away to a position beside the seat when not being used. It can be raised upwardly and positioned in front of the user when it is being used. One particular arrangement is shown in Fig 12 where there is a writing tablet assembly 85 which has an arm 86, which may be connected to the beam 10 and a writing surface 87 which can be rotatable about the arm to adopt a use position, shown in full line in the Fig and a stowed position, shown in dotted line.

The writing tablet can be provided with connections for power and data so the occupier could connect a laptop computer or other device to power for extended operations and/or to a data line for direct transmission of data.

Again, these use additional space and if the seats were originally closely spaced they can simply be moved outwardly to permit the location of the writing tablets after the seats are already in position.

Also, if required, we can space the seats and locate beam mounted tables between the seats.

This can be useful in suites in hospitality areas where space is not necessary of a premium but where it is desired to make the users feel comfortable.

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Each seat may be provided with its own video screen 90 so that replays of just completed portions of the game or other material such as a concurrent television broadcast of the event being watched, or even another event, can readily be viewed by the user which screens may be normally located in an arm 91 associated with the seat and which may be brought into position in front of the occupier of the seat. Associated with these screens there may be an audio arrangement, which can have a speaker or speakers on the screen assembly or elsewhere on, or associated with, the seat.

In one particular form of the invention, the screen 90 is movable from a position at which it is located in a casing 91 or the like beside the seat and which may be connected to the beam 10. The casing may act as an arm rest and has an upper portion 100 which can be hingedly connected thereto, the upper portion acting as the arm rest portion when the screen is within the casing. The screen can be moved outwardly from the casing when it is to be used.

The arrangement comprises an arm 92 which is pivotally connected at one end 93 so that it can be rotated from a first position where it is within the casing or the like to a second position where it extends outwardly therefrom as shown in Fig 13. The arm 92 has, at its outer end, an elbow member 94 one end 95 of which is rotatable about the axis of the arm 92 and the other end 96 of which is rotatably connected to the screen assembly 90.

The movement of the arm 92 about its pivot 93 is controlled to a degree by a gas strut 95.

The gas strut is connected between the casing and the arm and the location of the strut is such that, on movement of the arm from the position at which it is received within the casing 91 to the position at which it extends fully outwardly therefrom, as illustrated in Fig 13, the strut is first compressed until it is part way out of the casing and then extends. That is, at the two extremes of movement it acts to hold the arm in the required position and between these it moves over centre.

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That is, there is initially a positive force to maintain the screen in position within the casing and when the screen 90 is being deployed the arm 92 initially moves outwardly against the pressure of the strut 95 until it reaches part way along its movement when the strut goes over centre and then assists in causing the arm to move outwardly to its final position and to retain it in this position. To return the arm to the casing it is necessary to work against the strut during the first part of the movement and then the strut acts positively to finalise the movement.

The end 96 of the elbow, as previously mentioned is rotatable about the axis of the arm and can move between two positions. In one of these, the screen assembly can be able to be located in the recess in the casing, and this can be controlled by a form of positive engagement to ensure that the screen is in the required position to be placed in the recess. This is the position marked A on Fig 13. Rotation of the screen assembly about the arm can bring the screen into the position illustrated at B and this is controlled by a limiting abutment or the like in the assembly.

The screen assembly 90 is rotatably connected to the other end 94 of the elbow and this rotation may have a stop, preferably a positive stop or detent at the position illustrated at B and the rotational movement may be basically frictional to enable the screen to adopt the position shown at C, the angle of which can readily be adjusted so that the screen angle is correct for the particular user.

In order to stow the screen, it is first moved from position C to position B, by rotation of the screen about the end 96 of the elbow, the end 95 of the elbow is then rotated about the arm 92 to the position illustrated as A and then the assembly is rotated about pivot 93 causing the screen to enter the recess in casing.

The elbow member 94 has an aperture passing directly therethrough and the arm 92 is hollow so that the necessary cabling for the screen is passed through the arm, through the elbow to the screen itself. It will be seen that such an arrangement is both aesthetically

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pleasing but also provides protection for the cabling against accidental or deliberate damage.

The form of casing into which the screen passes and its method of connection to either the seat or itself or the beam on which the seat is mounted can be varied depending upon
5 the particular requirements.

The arrangement could be such that there is a micro switch associated with one of the components so that when the screen is moved to the exposed position, it is automatically caused to operate. Alternatively, there could be a user operated switch on the screen. Also, if required the screen may have brightness and contrast controls which are operable
10 by the user, or these can be located in the recess for adjustment by a technician. A volume control for the speaker(s) can also be provided at some appropriate position.

If required, the seats themselves could be arranged to be folded and moved under a cover or otherwise located when not required.

Generally, it is required that this be more or less weather proof, although the seats having
15 the screens would normally be under cover, and also be provided with surfaces which cannot readily be manipulated by users.

It is also possible to provide seats which are able to be pivoted away from the beam to open a space for, for example, a person in a wheelchair to be able to have access to an area in their chair.

20 In the specification we have described one particular form of seat and many possible variations in this and it is to be understood that these are not exhaustive but other variations can be provided without departing from the spirit and scope of the invention.

We claim

1. A seating system having a beam which is adapted to be connected to a surface adjacent the position at which seats are to be located, means whereby at least one seat can be connected to the beam characterised in that the beam is so
5 formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam.
2. A seating system as claimed in claim 1 wherein the beam may comprise an extrusion having two spaced parts one of which parts is adapted to receive means whereby the extrusion can be connected directly or indirectly to a
10 support and the other part provides means whereby seats can be connected to the extrusion, the two portions of the beam being arranged that connection of seats to the extrusion is in no way obstructed by the connection of the beam to supports.
3. A Seating system as claimed in claim 2 wherein the part of the beam which
15 can receive means whereby the extrusion can be connected to a support includes a longitudinal channel in the underside of the extrusion, the channel opening to the said underside and a connector member having an external shape complimentary to the shape of the channel and being receivable therein and moveable therealong, the connector means being adapted for connection to
20 the support.
4. A seating system as claimed in claim 3 wherein the connector member has an aperture passing therethrough through which a bolt may pass, which bolt can pass through an aperture in the associated support and to which a nut may be fitted.

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5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.

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13. The seating system of claim 12 wherein the displaced plastics material is passed from the body of the dies.
14. A seating system as claimed in any one of claims 1 to 13 wherein the seat has means whereby identification can readily be provided.
- 5 15. A seating system as claimed in any one of claims 1 to 14 wherein the seat is provided with means whereby a writing tablet can be associated therewith.
16. A seating system as claimed in any one of claims 1 to 15 wherein the seat is provided with a visual display unit associated therewith.
- 10 17. The seating system of claim 16 wherein the visual display unit is normally located in a recess in an arm rest or the like and can be moved from a first position where it is in the arm rest to a second position where it is deployed in front of the user.
- 15 18. The seating system of claim 17 wherein there is an arm pivotally mounted within or adjacent the recess, the visual display unit being mounted on an elbow at the free end of the arm, the elbow being rotatable about the arm and the visual display unit being rotatable about the other part of the elbow.
- 20 19. The seating system of claim 19 wherein there are stops to the rotational movement to ensure that the visual display unit is constrained to be correctly oriented before it can be moved into the recess and to permit adjustment of the angle of viewing by a user.
20. The seating system of any one of claims 15 to 19 wherein the tablet or the visual display unit is connected to the beam separate from the associated chair.

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21. A seating system as claimed in any one of the preceding claims wherein the seat is provided with means whereby it can be readily upholstered and re-upholstered.
22. A seating system as claimed in claim 21 wherein the upholstered portion for
5 the seat or the back has connection means which co-operate with
complimentary connection means on the seat or back and the portions are then
held from displacement which would permit disconnection.
23. A seating system as claimed in any one of the preceding claims wherein each seat is provided with arms.
- 10 24. A seating system as claimed in any preceding claim wherein each seat is
provided with an extended back.

AMENDED CLAIMS

[received by the International Bureau on 19 February 2001 (19.02.01);
original claim 12 amended; remaining claims unchanged (1 page)]

5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the perimeter beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.

5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the perimeter beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.

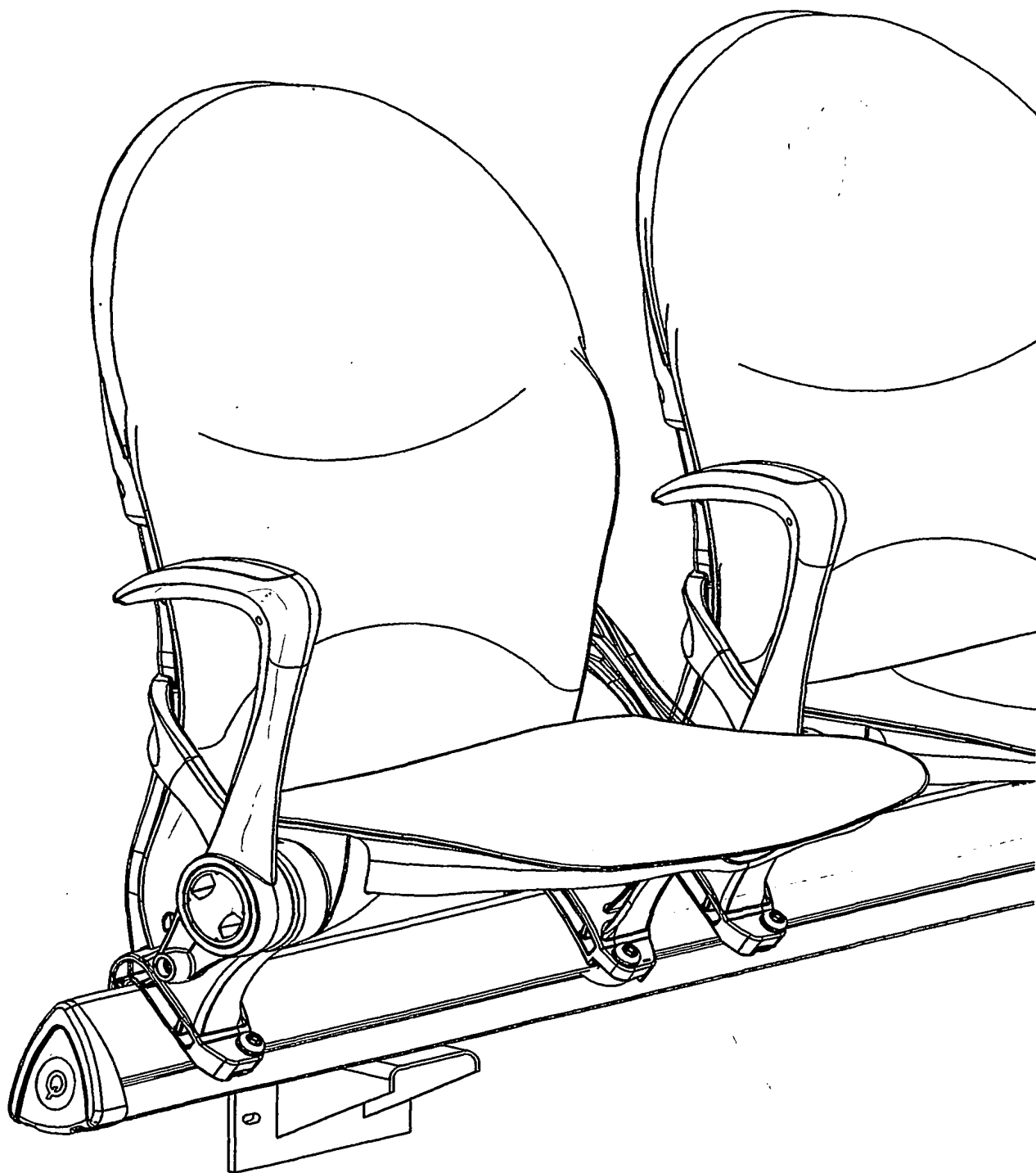


FIG. 1

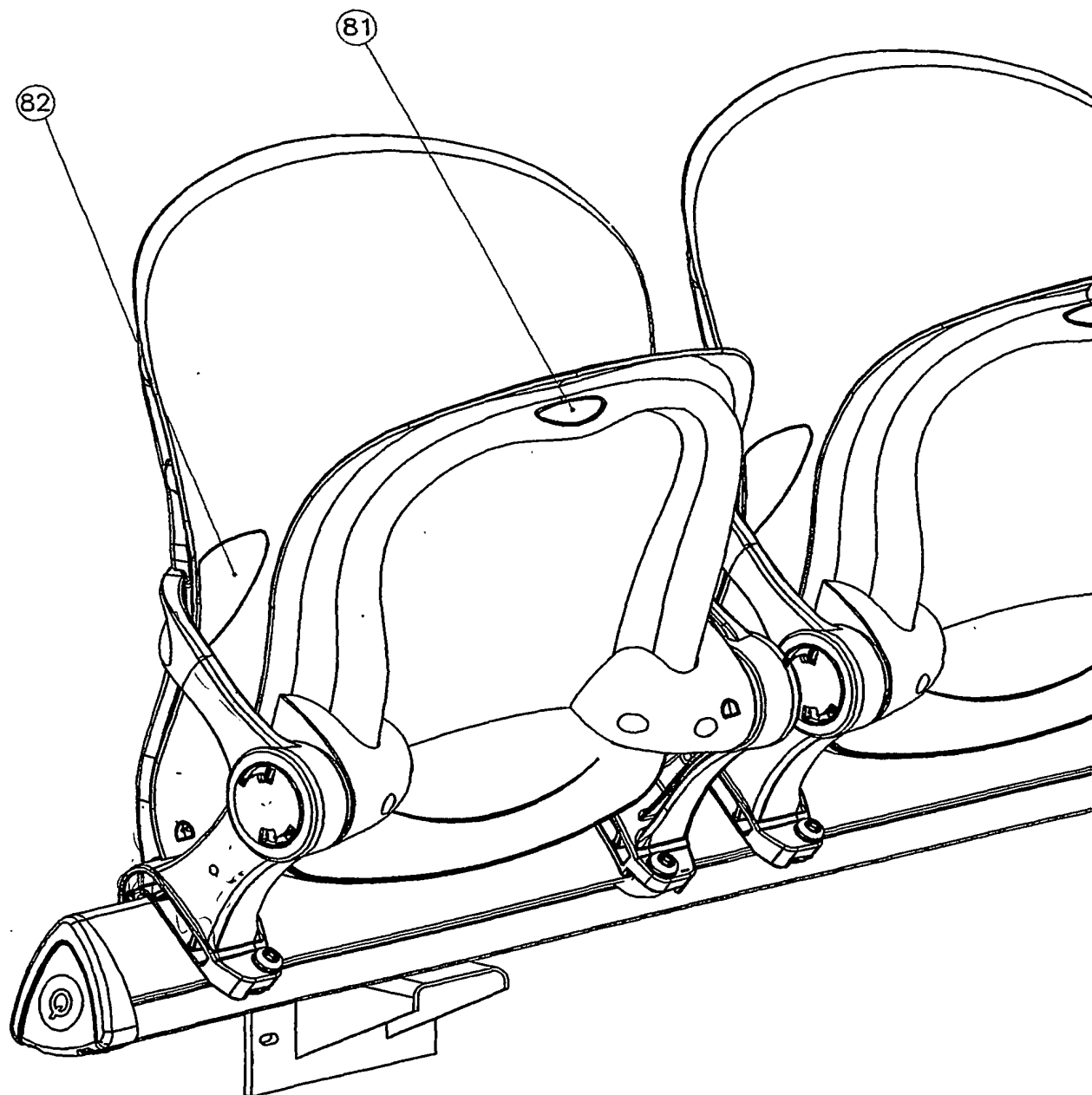


FIG. 2

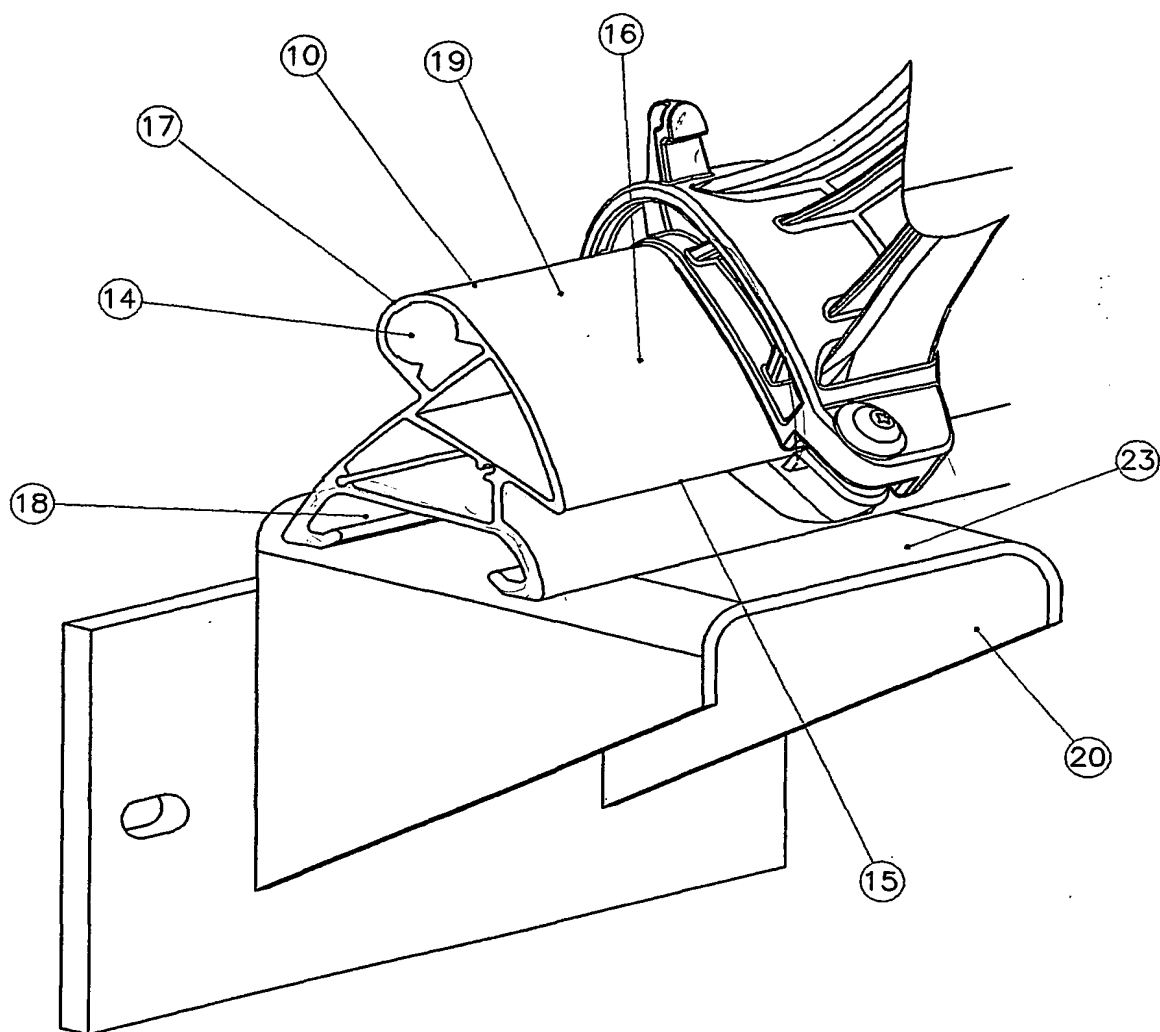


FIG. 3

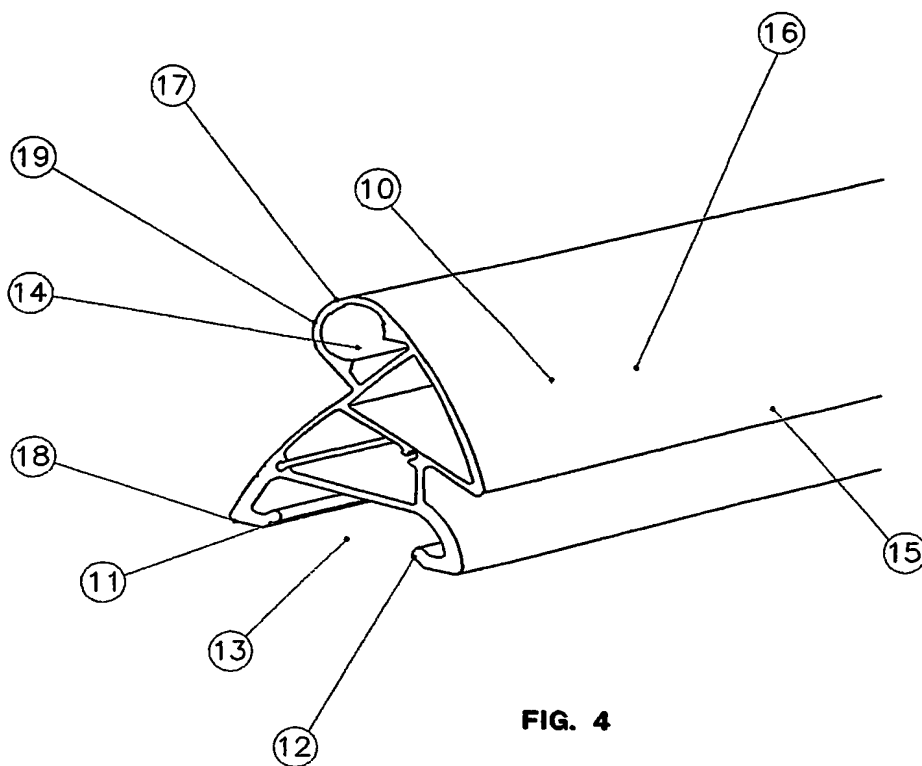


FIG. 4

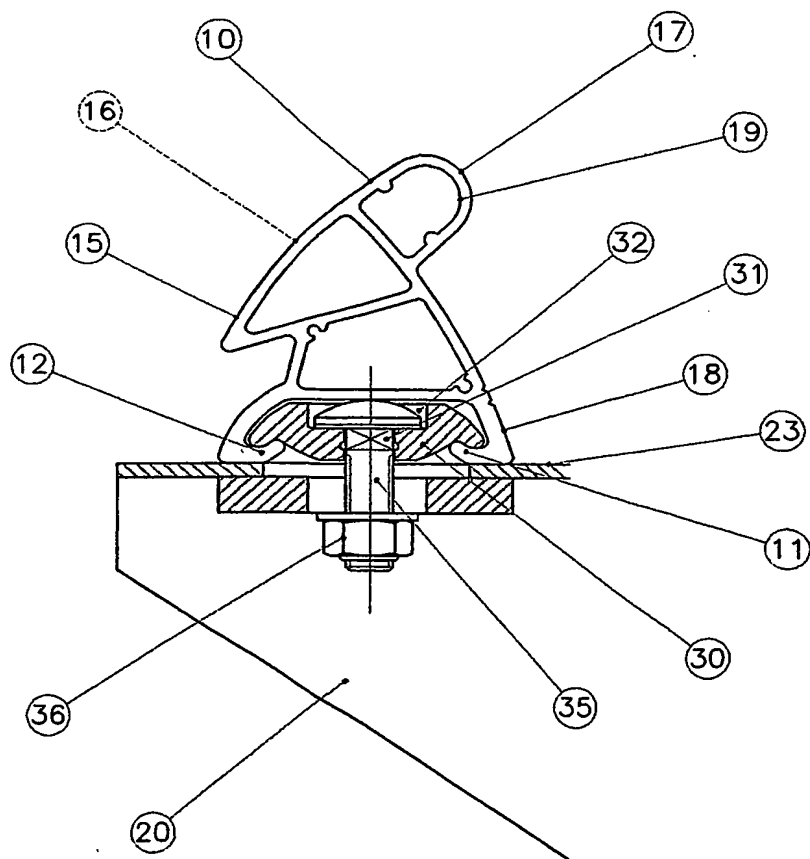
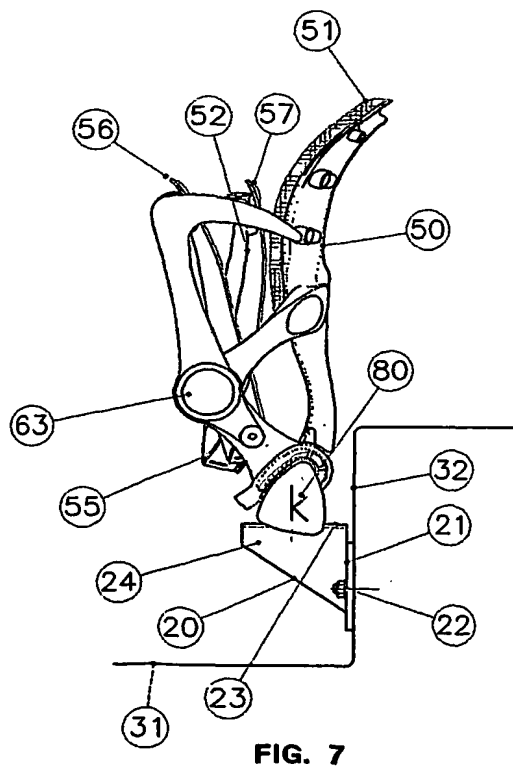
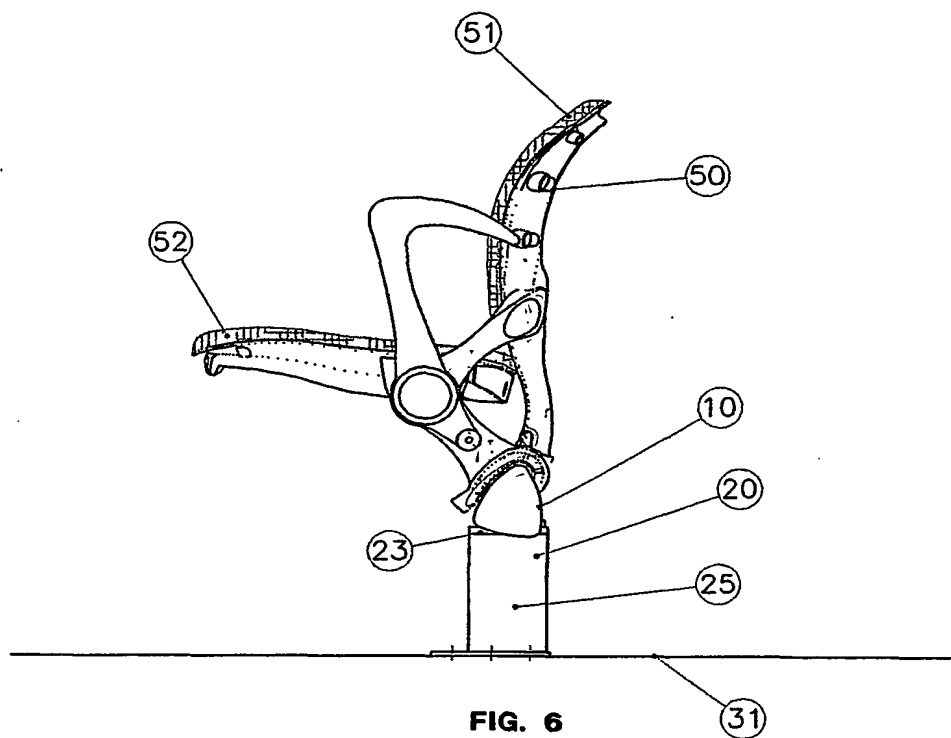


FIG. 5



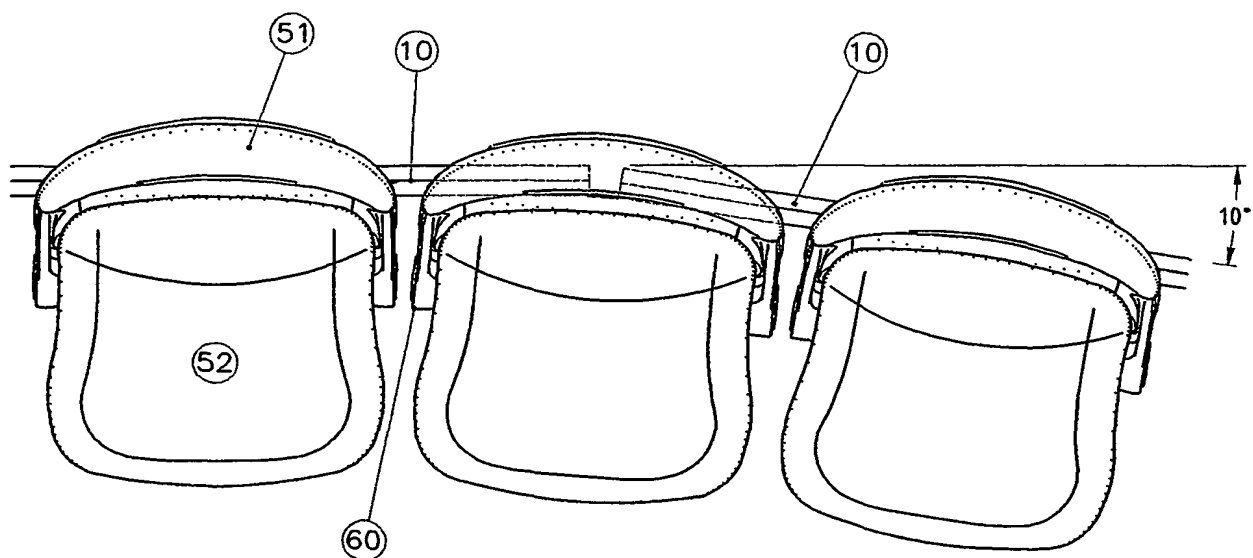


FIG. 9

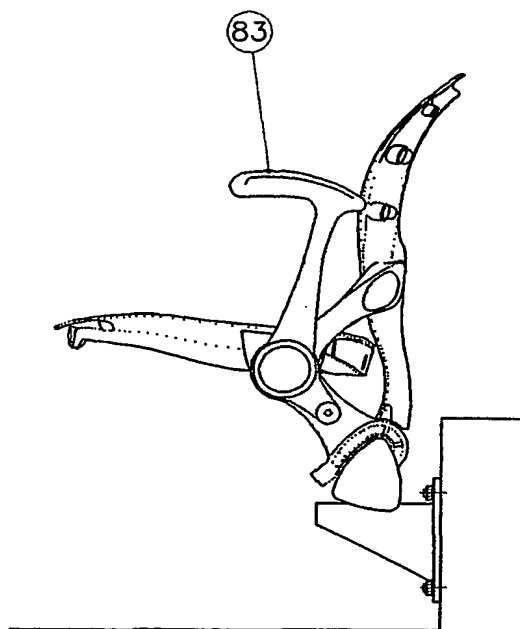


FIG. 10

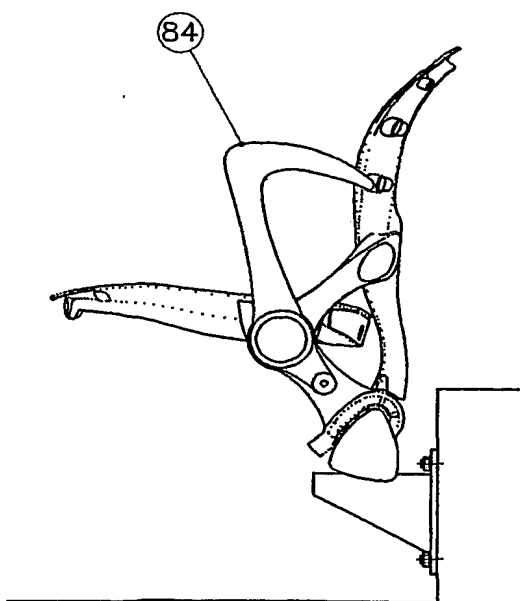


FIG. 11

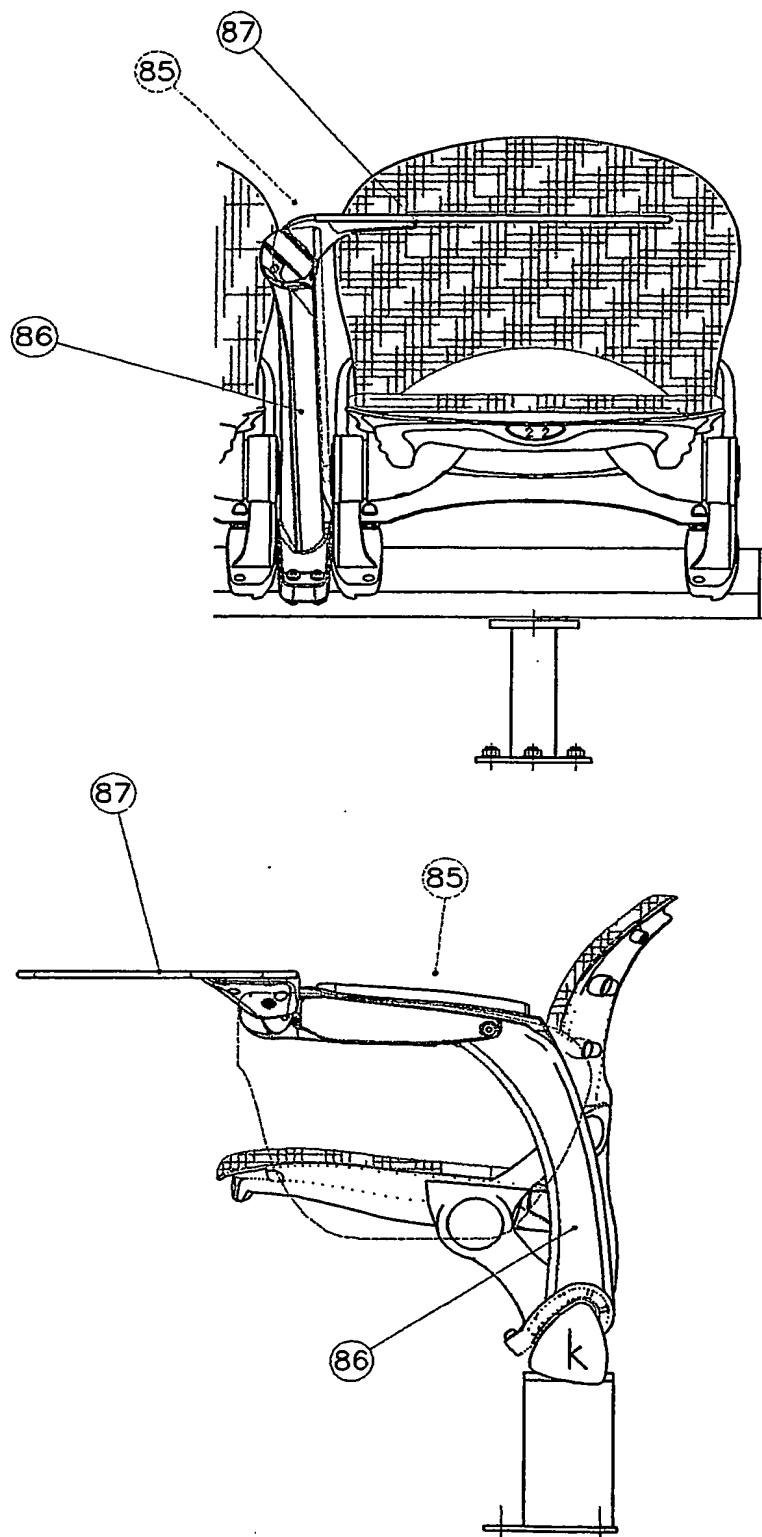


FIG. 12

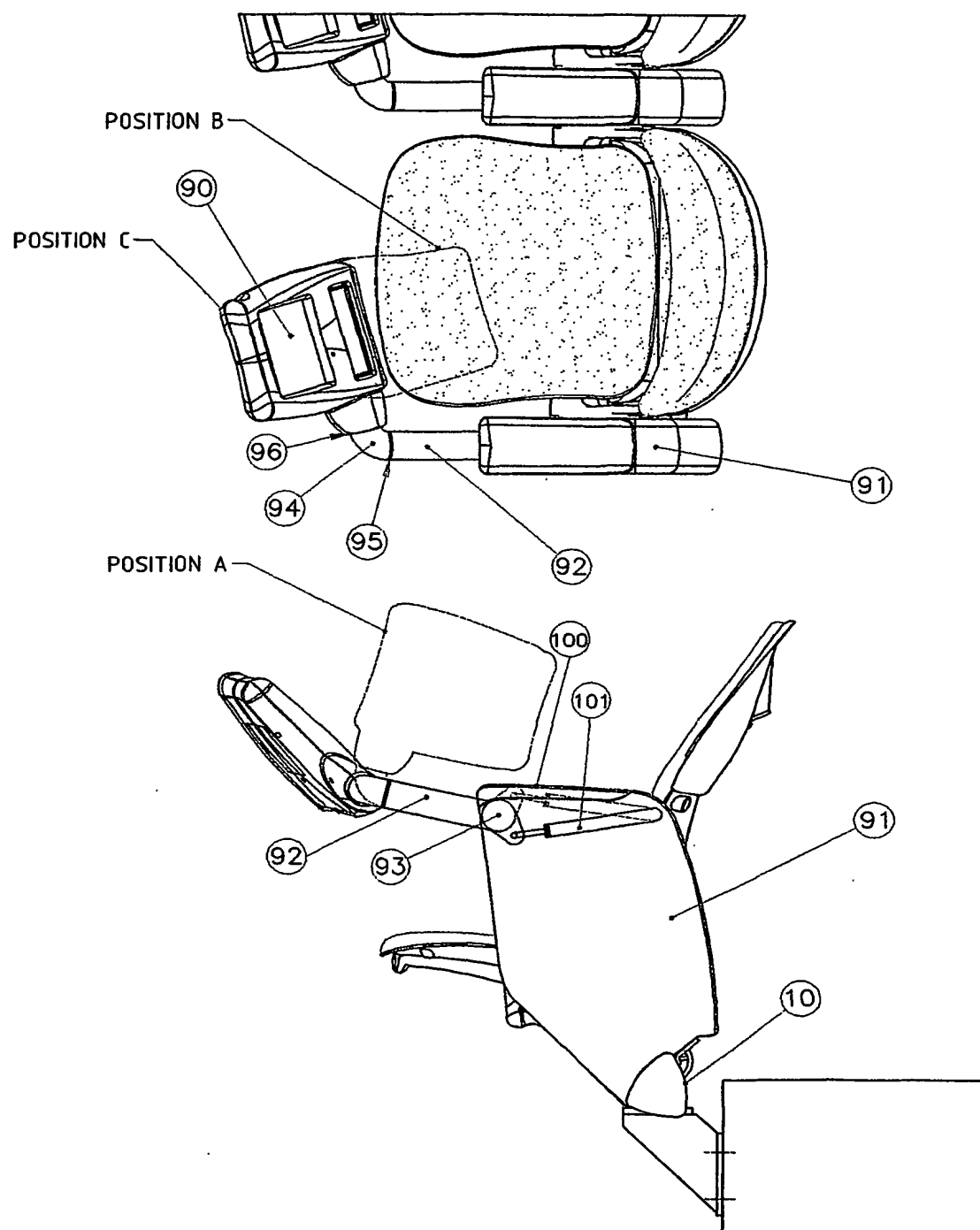
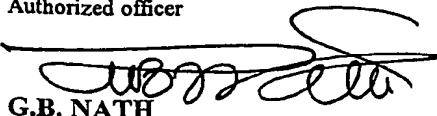


FIG. 13

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU 00/01150

| | | |
|---|--|--|
| A. CLASSIFICATION OF SUBJECT MATTER | | |
| Int Cl ⁷ : A47C/124, 1/16 | | |
| According to International Patent Classification (IPC) or to both national classification and IPC | | |
| B. FIELDS SEARCHED | | |
| Minimum documentation searched (classification system followed by classification symbols) IPC: A47C/124, 1/16, 1/12, 1/21. | | |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched | | |
| Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPAT: A47C + Keywords (BEAM or RAIL) A47C 1/12 or 1/121 or 1/122 or 1/124 or 1/16 + Keywords | | |
| C. DOCUMENTS CONSIDERED TO BE RELEVANT | | |
| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
| X | GB 2302504 A (SEBEL FURNITURE LTD) 22 January 1997. Figures 2, 4 | 1, 14-16, 23-24, |
| A | | 2-11, 17-22 |
| A | EP 0470036 A (INDUSTRIAS FIGUERAS, S.A) 5 February 1992 Figures | 1-11, 14-24 |
| <input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex | | |
| <p>* Special categories of cited documents:</p> <p>"A" Document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p> | | |
| Date of the actual completion of the international search 14 November 2000 | | Date of mailing of the international search report - 3 JAN 2001 |
| Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200 WODEN ACT 2606 AUSTRALIA E-mail address: pct@ipaaustralia.gov.au Facsimile No.: (02) 6285 3929 | | Authorized officer  G.B. NATH Telephone No.: (02) 6283 2126 |

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/AU 00/01150

Box I Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

Box II Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

The international application does not comply with the requirements of unity of invention because it does not relate to one invention or to a group of inventions so linked as to form a single general concept. In coming to this conclusion the International Searching authority has found that there are two inventions:

1. Claims 1-11, 14-24 (when appended to any of the claims 1-11) are directed to a seating system having a beam the "special technical feature" being that "the beam is so formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam." (Continuation follows)

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-11, 14-24.

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU 00/01150

BOX II TEXT OF THE ABSTRACT (Continuation of item 5 of the first sheet)

2. Claims 12-13 although appended to claim 11 includes the additional feature viz. During moulding (of the extrusion comprising the beam) a gas is introduced into the beam area displacing part of the plastics material therein to provide a beam of the required wall thickness.

This additional feature comprises a second 'special technical feature'.

Since the abovementioned groups of claims do not share either of the technical features identified, a "technical relationship" between the inventions, as defined in PCT rule 13.2 does not exist. Accordingly the international application does not relate to one invention or to a single inventive concept.

09/9/4231

14

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

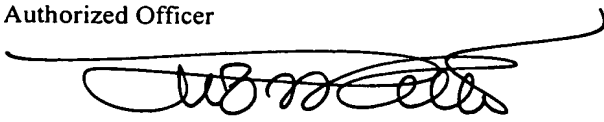
REC'D 01 AUG 2001

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| | | |
|--|--|---|
| Applicant's or agent's file reference 1002657 | FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416). | |
| International application No. PCT/AU00/01150 | International filing date (day/month/year) 21 September 2000 | Priority Date (day/month/year) 21 September 1999 |
| International Patent Classification (IPC) or national classification and IPC Int. Cl.⁷ A47C 1/124, 1/16 | | |
| Applicant CAMATIC PTY. LIMITED et al | | |

| | |
|------|--|
| 1. | This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. |
| 2. | This REPORT consists of a total of 6 sheets, including this cover sheet. <input checked="" type="checkbox"/> This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of 1 sheet(s). |
| 3. | This report contains indications relating to the following items: |
| I | <input checked="" type="checkbox"/> Basis of the report |
| II | <input type="checkbox"/> Priority |
| III | <input checked="" type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicability |
| IV | <input checked="" type="checkbox"/> Lack of unity of invention |
| V | <input checked="" type="checkbox"/> Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement |
| VI | <input type="checkbox"/> Certain documents cited |
| VII | <input type="checkbox"/> Certain defects in the international application |
| VIII | <input checked="" type="checkbox"/> Certain observations on the international application |

| | |
|--|---|
| Date of submission of the demand 21 March 2001 | Date of completion of the report 10 July 2001 |
| Name and mailing address of the IPEA/AU AUSTRALIAN PATENT OFFICE PO BOX 200 WODEN ACT 2606 AUSTRALIA E-mail address: pct@ipaaustralia.gov.au Facsimile No. (02) 6285 3929 | Authorized Officer  G.B. NATH Telephone No. (02) 6283 2126 |

I. Basis of the report1. With regard to the **elements** of the international application:*

- ☐ the international application as originally filed.
- ☒ the description, pages **1-15**, as originally filed,
pages , filed with the demand,
pages , received on with the letter of .
- ☒ the claims, pages **16, 18-19**, as originally filed,
pages **17**, as amended (together with any statement) under Article 19,
pages , filed with the demand,
pages , received on with the letter of .
- ☒ the drawings, pages **1/10 - 10/10**, as originally filed,
pages , filed with the demand,
pages , received on with the letter of .
- ☐ the sequence listing part of the description:
pages , as originally filed
pages , filed with the demand
pages , received on with the letter of .

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language which is:

- ☐ the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

4. ☐ The amendments have resulted in the cancellation of:

- ☐ the description, pages
- ☐ the claims, Nos.
- ☐ the drawings, sheets/fig

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**

* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).

** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

III. Non-establishment of opinion with regard to novelty, inventive step and industrial applicability

1. The questions whether the claimed invention appears to be novel, to involve an inventive step (to be nonobvious), or to be industrially applicable have not been examined in respect of:

☐ the entire international application,

☒ claims Nos.: **12-13**

because:

☐ the said international application, or the said claims Nos. relate to the following subject matter which does not require an international preliminary examination (*specify*):

☐ the description, claims or drawings (*indicate particular elements below*) or said claims Nos. are so unclear that no meaningful opinion could be formed (*specify*):

☐ the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.

☒ no international search report has been established for said claim Nos. **12-13**

2. A meaningful international preliminary examination cannot be carried out due to the failure of the nucleotide and/or amino acid sequence listing to comply with the standard provided for in Annex C of the Administrative Instructions:

☐ the written form has not been furnished or does not comply with the standard.

☐ the computer readable form has not been furnished or does not comply with the standard.

IV. Lack of unity of invention

1. In response to the invitation to restrict or pay additional fees the applicant has:

- ☐ restricted the claims.
- ☐ paid additional fees.
- ☐ paid additional fees under protest.
- ☐ neither restricted nor paid additional fees.

2. ☐ This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.

3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is

- ☐ complied with.
- ☒ not complied with for the following reasons:

1. Claims 1-11, 14-24 (when appended to any of the claims 1-11) are directed to a seating system having a beam, the "special technical feature" being that "the beam is so formed as to be adapted to receive a formation on the base of a seat whereby the seat can be located at any required position along the beam ."
2. Claims 12-13 although appended to claim 11 includes the additional feature viz. During moulding (of the extrusion comprising the beam) a gas is introduced into the perimeter beam area displacing part of the plastics material therein to provide a beam of the required wall thickness.

This additional feature comprises a second "special technical feature".

Since the above mentioned groups of claims do not share either of the technical features identified, a "technical Relationship" between the inventions, as defined in PCT rule 13.2 does not exist. Accordingly the international application does not relate to one invention or to a single invention concept.

4. Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:

- ☐ all parts.
- ☒ the parts relating to claims Nos. **1-11, 14-24**

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**1. Statement**

| | | |
|-------------------------------|------------------------|-----|
| Novelty (N) | Claims 2-11, 17-22 | YES |
| | Claims 1, 14-16, 23-24 | NO |
| Inventive step (IS) | Claims 2-11, 17-22 | YES |
| | Claims 1, 14-16, 23-24 | NO |
| Industrial applicability (IA) | Claims 1-11, 14-24 | YES |
| | Claims none | NO |

2. Citations and explanations (Rule 70.7)

2.1 Reference is made to the following document cited in the international search report:
DI: GB 2302504A(SEBEL FURNITURE), 22 January 1997.

2.2 The present application does not satisfy the criteria set forth in article 33(2) and 33(3) of the PCT because the subject matter of claims 1,14-16,23-24 are not novel and do not involve an inventive step over the prior art.

Figures (1,2 in particular) in D1 discloses a seating system.... having a beam (3)... and a formation of the beam is adapted to receive a formation (12) on the base of the seat, whereby the seat can be located at any required position along the beam. Thus, D1 discloses all the features of claim 1 of the present application and takes away both novelty and inventive step. The additional features of the dependent claims 14-16,23-24 relate only to conventional manufacturing techniques or are features which are typical in chairs/seats and are therefore considered not to contribute to novelty and/or inventive step.

2.3 All the claims 1-11,14-24 satisfy the criteria of Industrial Applicability.

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

1. Claim 1 lacks clarity with respect to "seats" and 'a seat which are defined in lines 2 and 4 respectively.
2. Claim 1 also lacks clarity with regard to the term 'required' in the context. It does not define what is "required".
3. Claim 7 is appended to claim 1 and both the claims define 'a beam' (line 1, claim 1, and line 5, claim 7) giving rise to lack of clarity.
4. Claim 19 is wrongly appended to claim 19 itself.

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5. A seating system as claimed in claim 3 wherein the connector member has a threaded aperture therein which aperture may receive a bolt passing through a corresponding aperture in the associated support.
6. A seating system as claimed in any one of claims 2 to 5 wherein the support is adapted for connection to a surface and has a substantially horizontal portion to which the beam is connected.
7. A seating system as claimed in any one of claims 1 to 6 having a seat which has a back member which is adapted to carry the load of the seat and a seat support which has two arms which are adapted for connection to the back member at two spaced positions so that effectively a truss is formed, one of the arms of the support being adapted to be connected to a beam to locate the seat and the support also having means whereby a seat assembly can be connected thereto.
8. A seating system as claimed in claim 7 wherein the back member and a seat member are unitary.
9. The seating system as claimed in claim 7 wherein the seat support may include a pivot so the a seat member can be pivotally connected thereto.
10. The seating system as claimed in claim 8 or claim 9 wherein the back and seat members are formed by injection moulding and wherein they each have a perimeter beam moulded integrally therewith.
11. The seating system of claim 10 wherein the perimeter beams are hollow.
12. The seating system of claim 11 wherein during moulding a gas is introduced into the perimeter beam area during moulding displacing part of the plastics material therein to provide a beam of the required wall thickness.